



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



Publication number: **0 480 052 A1**

(12)

**EUROPEAN PATENT APPLICATION**  
published in accordance with Art.  
158(3) EPC

(21) Application number: **91906582.1**

(51) Int. Cl.<sup>5</sup>: **C07D 215/54, A61K 31/47**

(22) Date of filing: **27.03.91**

(86) International application number:  
**PCT/JP91/00404**

(87) International publication number:  
**WO 91/14677 (03.10.91 91/23)**

(30) Priority: **28.03.90 JP 81773/90**

(43) Date of publication of application:  
**15.04.92 Bulletin 92/16**

(84) Designated Contracting States:  
**CH DE DK ES FR GB IT LI NL SE**

(71) Applicant: **OTSUKA PHARMACEUTICAL CO., LTD.**  
**9, Kandatsukasacho 2-chome**  
**Chiyoda-ku Tokyo 101(JP)**

(72) Inventor: **UCHIDA, Minoru, 11, Aza-honson**  
**Ohayashi-cho**  
**Komatsushima-shi Tokushima 773(JP)**  
Inventor: **MORITA, Seiji, 7-39-210, Kitatamiya**  
**2-chome**  
**Tokushima-shi**  
**Tokushima 770(JP)**

Inventor: **OTSUBO, Kenji, 5-44-203, Kitatamiya**  
**3-chome**

**Tokushima-shi**  
**Tokushima 770(JP)**

Inventor: **SHIMIZU, Takefumi, 6-5, Minamiyaso**  
**3-chome**

**Tokushima-shi**  
**Tokushima 770(JP)**

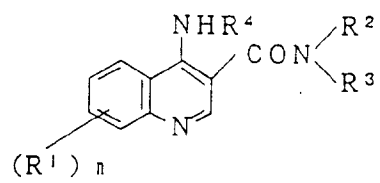
Inventor: **YAMASAKI, Katsuya,**  
**28-14, Higashiyoshino-cho 3-chome**  
**Tokushima-shi Tokushima 770(JP)**

(74) Representative: **Hansen, Bernd, Dr.**  
**Dipl.-Chem. et al**  
**Hoffmann, Eitle & Partner Patent- und**  
**Rechtsanwälte Arabellastrasse 4 Postfach**  
**81 04 20**  
**W-8000 München 81(DE)**

(54) **QUINOLINE DERIVATIVE, ANTIULCER DRUG CONTAINING THE SAME, AND PRODUCTION OF SAID DERIVATIVE.**

(57) A quinoline derivative of general formula (I) and its salt, useful as an antiulcer drug, wherein R<sup>1</sup> represents lower alkoxy, halogen, lower alkyl, lower alkylthio, lower alkanoyloxy-substituted lower alkyl, halogenated lower alkyl or hydroxylated lower alkyl; R<sup>2</sup> and R<sup>3</sup> may be the same or different from each other and each represents hydrogen, loweralkyl, halogenated lower alkyl, C<sub>3</sub> to C<sub>8</sub> cycloalkyl, cycloalkyl-substituted lower alkyl, lower alkenyloxy, lower alkenyl, lower alkoxy-substituted lower alkyl, phenyl-substituted lower alkyl, lower alkynyl, lower alkylphenyl or hydroxylated lower alkyl; R<sup>4</sup> represents phenyl, tetrahydronaphthyl or naphthyl which may be each substituted with one or two members selected from the group consisting of lower alkyl, halogen, lower alkoxy, lower alkylthio, lower alkanoyl, phenyl, cyano, lower alkynylsulfinyl, lower alkoxycarbonyl, lower alkenylthio, phenyl-substituted lower alkylthio, benzoyl, hydroxylated lower alkyl, lower alkanoyloxy-substituted lower alkyl, lower alkanoyloxy and hydroxyl; and n is 0, 1 or 2.

**EP 0 480 052 A1**



## [Field of the Invention]

The present invention relates to a novel quinoline derivative, salt thereof and an antiulcer agent containing said quinoline derivative, and a method of producing said quinoline derivative.

## [Description of the Prior Art]

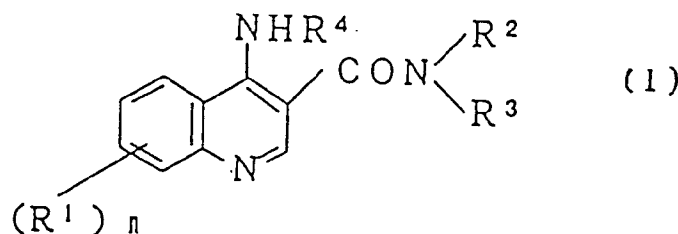
As an antiulcer agent, there have been conventionally known quinoline derivatives disclosed by, for example, Japanese Unexamined Patent Applications Nos. 147222/1980 (and J. Med. Chem. 1990, 33, 527-533) and 40482/1989, European Laid-Open Patent Applications Nos. 0259174, 0330485 (and Austrian Laid-Open Patent Application No. 8930117), 0336544 and 0239129, and US Patent Publications Nos. 4578381 and 473890. As so-called intermediate documents, there have been also known Japanese Unexamined Patent Applications Nos. 117663/1990 (laid-opened to the public on May, 2, 1990) and 17078/1991 (laid-opened to the public on Jan. 25, 1991).

As quinoline derivatives themselves, there have been known those set forth in Japanese Unexamined Patent Applications Nos. 22074/1988, 233960/1988 and 22589/1988, besides the documents above-mentioned.

It is an object of the present invention to provide a compound which is different in structure from any of the compounds above-mentioned, and which is useful as an antiulcer agent because it is superior in antiulcer function to any of the compounds above-mentioned.

## [Disclosure of the Invention]

The quinoline derivative in accordance with the present invention is a compound of the following general formula (1):



[wherein R<sup>1</sup> is a lower alkoxy group, a halogen atom, a lower alkyl group, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group; R<sup>2</sup> and R<sup>3</sup> may be same as or different from each other, and each is a hydrogen atom, a lower alkyl group, a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl-lower alkyl group, a lower alkenyloxy group, a lower alkenyl group, a lower alkoxy-lower alkyl group, a phenyl lower alkyl group, a lower alkynyl group, a phenyl group having a lower alkyl group as a substituent group, or a hydroxy-group-substituted lower alkyl group; R<sup>4</sup> is a phenyl, tetrahydronaphthyl or naphthyl group which may have, as a substituent group on the phenyl ring, one or two groups selected from the group consisting of a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyl group, a phenyl group, a cyano group, a lower alkyl sulfinyl group, a lower alkoxycarbonyl group, a lower alkenylthio group, a phenyl lower alkylthio group, a benzoyl group, a hydroxy-group-substituted lower alkyl group, a lower alkanoyloxy-lower alkyl group, a lower alkanoyloxy group and a hydroxyl group; n is 0, 1 or 2.]

The compound of the present invention is adapted to decrease gastric acid secretion stimulated by a gastric acid secretion accelerating substance such as histamine, tetragastrin or foods, causing the compound to be useful for prevention and cure of a digestive ulcer of a human being and a mammal. The compound of the present invention is characterized in that its acid secretion inhibitory action is superior to and effective for a longer period of time as compared with a conventional antiulcer agent. Further, the compound in accordance with the present invention is remarkably effective in prevention and cure of an ulcer such as an aspirin ulcer or the like caused by an antiphlogistic pain-killer.

The production of a hydrochloric acid in the gastric mucous membrane is adjusted by a variety of pharmacological factors, but the biochemical mechanism in the [H<sup>+</sup>] ion production finally enters the rate-

determining step. Recently, it has been found that ATPase adapted to be activated by  $H^+$  and  $K^+$  at the gastric wall cells controls the acid secretion. This enzyme is present specifically in the gastric wall cells and serves as a key enzyme of a proton pump. An inhibitor of this enzyme may serve as a useful acid secretion inhibitory agent. The compound of the present invention also produces an inhibitory effect on this enzyme.

5 In particular, the present compound has both a gastric antisecretory activity and cytoprotective activity, thus controlling ulcer factors in both aggressive and defensive factors.

Further, the compound of the present invention is characterized in its greatly reduced toxicity and side effect.

Thus, the compound of the present invention is a novel one disclosed by none of the documents

10 mentioned earlier.

The following will discuss examples of the respective groups defined by  $R^1$ ,  $R^2$ ,  $R^3$  and  $R^4$  in the general formula (1).

Examples of the lower alkoxy group include straight- or branched-chain alkoxy groups having 1 to 6 carbon atoms such as methoxy, ethoxy, propoxy, isopropoxy, butoxy, tert-butoxy, pentyloxy, hexyloxy

15 groups and the like.

Examples of the halogen atom include fluorine, chlorine, bromine and iodine atoms, and the like.

Examples of the lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, hexyl groups and the like.

Examples of the lower alkylthio group include straight- or branched-chain alkylthio groups having 1 to 6 carbon atoms such as methylthio, ethylthio, propylthio, isopropylthio, butylthio, tert-butylthio, pentylthio, hexylthio groups and the like.

20

Examples of the lower alkanoyloxy-lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms having straight- or branched-chain alkanoyloxy groups having 1 to 6 carbon atoms such as formyloxymethyl, acetyloxymethyl, propionyloxymethyl, butyryloxymethyl, pentanoylox-

25 ymethyl, hexanoyloxymethyl, 2-propionyloxyethyl, 1-butyryloxyethyl, 3-acetyloxypropyl, 4-isobutyryloxybutyl, 5-pentanoyloxypentyl, 6-tert-butylcarbonyloxyhexyl, 1,1-dimethyl-2-hexanoyloxyethyl, 2-methyl-3-acetyloxypropyl groups and the like.

Examples of the halogen-substituted lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms in which 1 to 3 halogen atoms are substituted, such as chloromethyl, bromomethyl, iodomethyl, fluoromethyl, dichloromethyl, dibromomethyl, difluoromethyl, trichloromethyl, tribromomethyl, trifluoromethyl, 2-chloroethyl, 2-bromoethyl, 2-fluoroethyl, 1,2-dichloroethyl, 2,2-

30 difluoroethyl, 1-chloro-2-fluoroethyl, 2,2,2-trifluoroethyl, 2,2,2-trichloroethyl, 3-fluoropropyl, 3,3,3-trichloropropyl, 4-chlorobutyl, 5-chloroheptyl, 6-chlorohexyl, 3-chloro-2-methylpropyl groups and the like.

Examples of the hydroxy-group-substituted lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms and having, as a substituent group, a hydroxyl group such as hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl, 3-hydroxypropyl, 4-hydroxybutyl, 1,1-dimethyl-2-hydroxylethyl, 5-hydroxypentyl, 6-hydroxyhexyl, 2-methyl-3-hydroxypropyl groups and the like.

35

Examples of the cycloalkyl group having 3 to 8 carbon atoms include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl groups and the like.

Examples of the cycloalkyl lower-alkyl group include alkyl groups substituted by cycloalkyl group having 3 to 8 carbon atoms, in each of which the alkyl moiety has a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as cyclopropylmethyl, 2-cyclobutylethyl, 1-cyclopentylethyl, 3-cyclohexylpropyl, 4-cycloheptylbutyl, 6-cyclooctylhexyl, 5-cyclopropylpentyl, 1,1-dimethyl-2-cyclopropylethyl, 2-

40 methyl-3-cyclohexylpropyl, cyclohexylmethyl groups and the like.

Examples of the lower alkenyloxy group include straight- or branched-chain alkenyloxy groups having 2 to 6 carbon atoms such as vinyloxy, allyloxy, 2-butenyloxy, 3-butenyloxy, 1-methylallyloxy, 2-pentenyl, 2-hexenyloxy groups and the like.

45

Examples of the lower alkenyl group include straight- or branched-chain alkenyl groups having 2 to 6 carbon atoms such as vinyl, allyl, 2-butenyl, 3-butenyl, 1-methylallyl, 2-pentenyl, 2-hexenyl groups and the like.

50

Examples of the lower alkoxy-lower alkyl group include straight- or branched-chain alkyl groups having 1 to 6 carbon atoms in each of which 1 to 6 straight- or branched-chain alkoxy groups are substituted, such as methoxyethyl, ethoxymethyl, 2-ethoxyethyl, 2-methoxyethyl, 3-methoxypropyl, 4-ethoxybutyl, 6-propoxyhexyl, 5-isopropoxypentyl, 1,1-dimethyl-2-butoxyethyl, 2-methyl-3-tert-butoxypropyl, 2-pentyloxyethyl, hexyloxymethyl groups and the like.

55

Examples of the lower alkynyl group include straight- or branched-chain alkynyl groups having 2 to 6 carbon atoms such as ethynyl, 2-propynyl, 2-butylnyl, 3-butylnyl, 1-methyl-2-propynyl, 2-pentylnyl, 2-hexynyl groups and the like.

Examples of the phenyl lower alkyl group include phenyl alkyl groups in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as benzyl, 2-phenylethyl, 1-phenylethyl, 3-phenylpropyl, 4-phenylbutyl, 1,1-dimethyl-2-phenylethyl, 5-phenylpentyl, 6-phenylhexyl, 2-methyl-3-phenylpropyl groups and the like.

5 Examples of the lower alkanoyl group include straight- or branched-chain alkanoyl groups having 1 to 6 carbon atoms such as formyl, acetyl, propionyl, butyryl, isobutyryl, pentanoyl, tert-butylcarbonyl, hexanoyl groups and the like.

Examples of the lower alkylsulfinyl group include straight- or branched-chain alkylsulfinyl groups having 1 to 6 carbon atoms such as methylsulfinyl, ethylsulfinyl, isopropylsulfinyl, butylsulfinyl, tert-butylsulfinyl, 10 pentylsulfinyl, hexylsulfinyl groups and the like.

Examples of the lower alkoxy carbonyl group include alkoxy carbonyl groups in each of which alkoxy moiety is a straight- or branched-chain alkoxy group having 1 to 6 carbon atoms, such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl, hexyloxycarbonyl groups and the like.

15 Examples of the lower alkenylthio group include straight- or branched-chain alkenylthio groups having 2 to 6 carbon atoms such as vinylthio, allylthio, 2-butenylthio, 3-butenylthio, 1-methylallylthio, 2-pentenylthio, 2-hexenylthio groups and the like.

Examples of the phenyl lower alkylthio group include phenylalkylthio groups in each of which alkyl moiety is a straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as benzylthio, 2-phenylethylthio, 1-phenylethylthio, 3-phenylpropylthio, 4-phenylbutylthio, 1,1-dimethyl-2-phenylhexylthio, 5-phenylpentylthio, 6-phenylhexylthio, 2-methyl-3-phenylpropylthio groups and the like.

Examples of the lower alkanoyloxy group include straight- or branched-chain alkanoyloxy groups having 1 to 6 carbon atoms such as formyloxy, acetyloxy, propionyloxy, butyryloxy, isobutyryloxy, pentanoyloxy, tert-butylcarbonyloxy, hexanoyloxy groups and the like.

25 Examples of the phenyl group having a lower alkyl group as a substituent group include phenyl groups each of which has one straight- or branched-chain alkyl group having 1 to 6 carbon atoms, such as 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2-ethylphenyl, 3-ethylphenyl, 4-ethylphenyl, 2-propylphenyl, 3-isopropylphenyl, 2-butylphenyl, 3-tert-butylphenyl, 2-pentylphenyl, 3-hexylphenyl groups and the like.

When n is 2 in the present invention, two substituent groups R<sup>1</sup> may be same as or different from each other.

The compound of the present invention containing an optical isomer is also included in the present invention.

The compound of the present invention may be produced by any of a variety of methods, of which preferable one is shown, for example, in the following reaction formula.

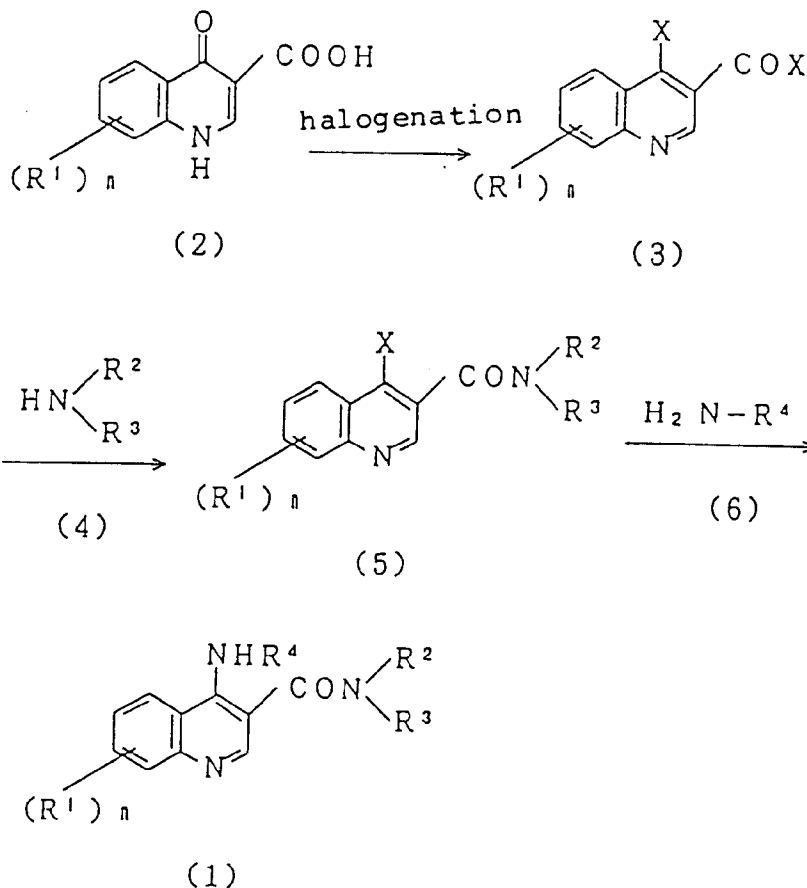
35 [Reaction Formula]

40

45

50

55



[wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$  and  $n$  have the same meanings as defined above, and X is a halogen atom.]

The halogenation of the compound of the general formula (2) is carried out by reacting the compound (2) with a halogenation agent under the absence or presence of a suitable inert solvent. As the inert solvent, there may be used any of known inert solvents as far as it exerts no influence upon the reaction. Examples of the inert solvent include aromatic hydrocarbons such as benzene, toluene, xylene and the like, halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride and the like, ethers such as dioxane, tetrahydrofuran, diethylether and the like, dimethylformamide (DMF), dimethylsulfoxide (DMSO) and the like. As the halogenation agent, there may be used, without any restrictions, any of known halogenation agents which can convert the hydroxy group in the carboxy group into halogen. Examples of the halogenation agent include thionylchloride, phosphorus oxychloride, phosphorus oxybromide, phosphorus pentachloride, phosphorus pentabromide and the like. The proportion of the halogenation agent to the compound (2) is not limited to a certain value but may vary over a wide range. However, when the reaction is carried out in the absence of a solvent, the halogenation agent is generally used in an excessive amount with respect to the amount of the compound (2). When the reaction is carried out in the presence of a solvent, the proportion of the halogenation agent to the compound (2) is generally at least about twice molar amount and preferably in a range from 2- to 10-time molar amount. No particular restrictions are imposed on the reaction temperature and time. However, the reaction is generally conducted at a temperature from about room temperature to about 100° C for about 30 minutes to about 6 hours.

The reaction between the compound of the general formula (3) and the compound of the general formula (4) is generally carried out according to a Schotten-Baumann reaction. For example, the reaction is carried out in a suitable inert solvent under the presence of a basic compound. As the basic compound, there may be used, without any restrictions, any of known basic compounds used in a Schotten-Baumann reaction. Examples of the basic compound include tertiary organic bases such as triethyl amine, trimethyl amine, pyridine, dimethylaniline, N-methylmorpholine, 1,5-diazabicyclo [4.3.0] nonene-5 (DBN), 1,8-diazabicyclo [5.4.0] undecen-7 (DBU), 1,4-diazabicyclo [2.2.2] octane (DABCO) and the like, and inorganic basic compounds such as carbonates including potassium carbonate, sodium carbonate, potassium bicar-

bonate, sodium bicarbonate and the like. As the solvent, there may be used, without any restrictions, any of known inert solvents as far as it exerts no influence upon the reaction. Examples of the inert solvents include: halogenated hydrocarbons such as methylene chloride, chloroform, dichloroethane and the like; aromatic hydrocarbons such as benzene, toluene, xylene and the like; ethers such as diethylether, tetrahydrofuran, dioxane, dimethoxyethane and the like; esters such as methyl acetate, ethyl acetate and the like; non-protic polar solvents such as N,N-dimethylformamide, dimethylsulfoxide, hexamethylphosphoric triamide and the like; pyridine; acetone; acetonitrile; water; and a mixed solvent containing at least two of the solvent examples above-mentioned. The proportion of the compound (4) to the compound (3) is not limited to a specific value, but may vary over a wide range. However, such a proportion is generally at least about an equimolar amount and preferably in a range from an equimolar amount to 5-time molar amount. The reaction above-mentioned is carried out, generally for 5 minutes to 12 hours, at a temperature generally from about -20 to about 100 °C and preferably from 0 to 80 °C.

The reaction between the compound (5) and the compound (6) is carried out under the absence or presence of a suitable inert solvent for about 1 to about 12 hours at a temperature from about room temperature to about 200 °C and preferably from 50 to 130 °C. Examples of the inert solvent include: ethers such as dioxane, tetrahydrofuran, ethylene glycol dimethylether, diethylether and the like; aromatic hydrocarbons such as benzene, toluene, xylene and the like; lower alcohols such as methanol, ethanol, isopropanol and the like; polar solvents such as dimethylformamide, dimethylsulfoxide, hexamethylphosphoric triamide, acetone, acetonitrile, N-methylpyrrolidone and the like; and a mixed solvent containing at least two of the solvent examples above-mentioned. The reaction above-mentioned is carried out with the basic compound used as a deacidification agent. Examples of the basic compound include carbonates such as potassium carbonate, sodium carbonate, potassium bicarbonate, sodium bicarbonate and the like; and tertiary amines such as triethylamine, tripropylamine, pyridine, quinoline and the like. The compound (6) may also serve as a deacidification agent. The reaction above-mentioned may also be carried out with a reaction accelerator added as necessary. Examples of the reaction accelerator include iodide alkali metal compounds such as potassium iodide, sodium iodide and the like, and hexamethylphosphoric triamide. The proportion of the compound (6) to the compound (5) in the reaction above-mentioned is not specially limited to a certain value, but may vary over a wide range. However, such a proportion is generally at least about an equimolar amount and preferably in a range from an equimolar amount to a 3-time molar amount. When the compound (6) also serves as a deacidification agent, the compound (6) is generally used in an excessive amount with respect to the amount of the compound (5).

The compound (1) of the present invention can readily form salt together with a pharmaceutically acceptable acid of the general type. Examples of the acid include inorganic acids such as sulphuric acid, nitric acid, hydrochloric acid, hydrobromic acid and the like, and organic acids such as acetic acid, p-toluenesulfonic acid, methanesulfonic acid, ethanesulfonic acid, oxalic acid, maleic acid, citric acid, tartaric acid, succinic acid, benzoic acid and the like.

Out of examples of the compound (1) of the present invention, a compound containing an acidic group can form salt together with a pharmaceutically acceptable basic compound. Examples of the basic compound include metallic hydroxides such as sodium hydroxide, potassium hydroxide, lithium hydroxide, calcium hydroxide and the like, alkali metal carbonates or bicarbonates such as sodium carbonate, sodium bicarbonate and the like, and alkali metal alcoholates such as sodium methylate, potassium ethylate and the like.

The target compound to be prepared by the method shown by the reaction formula above-mentioned can be separated from the reaction system by general separating means, and further refined. As such separating and refining means, there may be used any of distillation, recrystallization, column chromatography, ion-exchange chromatography, preparative thin-layer chromatography, solvent extraction methods and the like.

The effective components thus prepared are useful as an antiulcer agent, and may be used in the form of a general pharmaceutical composition. The pharmaceutical composition may be prepared with the use of dilluents or excipients such as a filler, an extender filler, a binder, a humidifying agent, a disintegrator, a surfactant, a lubricant and the like which may be generally used. According to the curing purpose, the pharmaceutical composition may be made in any of forms such as tablet, pill, powder medicine, liquid medicine, suspension, emulsion, granule, capsule, suppository, injectable preparation (liquid medicine, suspension and the like) and the like. Of these forms, the form of injectable preparation is preferable.

When making the pharmaceutical composition in the form of tablet, there may be widely used any of a variety of carriers conventionally used in this field. Examples of the carrier include: an excipient such as lactose, white sugar, sodium chloride, glucose, urea, starch, potassium carbonate, kaoline, crystal cellulose, silica and the like; a binder such as water, ethanol, propanol, simple syrup, a glucose liquid, a starch liquid,

a gelatin solution, carboxymethylcellulose, shellac, methylcellulose, potassium phosphate, polyvinyl pyrrolidone and the like; a disintegrator such as dry starch, sodium alginate, agar powder, laminaria powder, sodium bicarbonate, potassium carbonate, polyoxyethylene sorbitan fatty esters, sodium lauryl sulfate, monoglyceride stearate, starch, lactose and the like; a disintegration restraining agent such as white sugar, stearin, cacao butter, hydrogenated oil and the like; an absorption accelerating agent such as quaternary ammonium base, sodium lauryl sulfate and the like; a humectant such as glycerin, starch and the like; an adsorbent such as starch, lactose, kaolin, bentonite, colloidal silicic acid and the like; a lubricant such as refined talc, salt stearate, boric acid powder, polyethylene glycol and the like. As necessary, tablets may be coated with a normal film to prepare sugar-coated tablets, gelatin-coated tablets, enteric-coated tablets, film-coated tablets or tablets comprising two or more layers. In molding the pharmaceutical composition in the form of pills, there may be used a variety of carriers known in the field. Examples of such carriers include an excipient such as glucose, lactose, starch, cacao grease, hydrogenated vegetable oil, kaolin, talk and the like, a binder such as powdered acacia gum, powdered tragacanth, gelatin, ethanol and the like, and a disintegrator such as laminaria, agar and the like. In molding the pharmaceutical composition in the form of suppository, there may be used any of a variety of known carriers. Examples of such carriers include esters such as polyethylene glycol, cacao grease, higher alcohol and the like, gelatin, semisynthetic glyceride and the like. The pharmaceutical composition may be made in the form of capsules by charging hard gelatin capsules, soft capsules and the like with a mixture of the compound of effective components with carriers selected from the carriers above-mentioned according to a conventional manner. When preparing the pharmaceutical composition in the form of injectable preparation, the resulting solution, emulsion and suspension are preferably sterilized and made isotonic with respect to the blood. In this connection, there may be used any of diluents generally used in the field. Examples of such diluents include water, ethyl alcohol, macrogall, propylene glycol, ethoxylated isostearyl alcohol, polyoxylated isostearyl alcohol, and polyoxyethylene sorbitan fatty esters. The pharmaceutical composition may contain salt, glucose or glycerin in an amount sufficient to prepare an isotonic solution. There may also be added a solubilizer, a buffer agent, a pain-alleviating agent and the like of the normal type. As necessary, the pharmaceutical composition may contain a coloring agent, a preserving agent, spicery, flavor, a sweetening agent or other pharmaceutical products.

The proportion of the compound of effective components to the pharmaceutical preparation is not limited to a certain value but may vary over a wide range. However, such a proportion is in a range from about 1 to about 70 % by weight and preferably from about 5 to about 50 % by weight.

The administration method of the pharmaceutical composition is not particularly limited and can be selected according to the form of the preparation, the patient's age and gender, other conditions and the symptom of a disease. For example, the tablets, pills, liquid preparations, suspensions, emulsions, granules and capsules are orally administered. The injectable preparations are intravenously administered either alone or together with ordinary auxiliary agents such as glucose, amino acids and the like. Further, the injectable preparations may be singly administered intramuscularly, intracutaneously, subcutaneously or intraperitoneally, as necessary. The suppository is administered intrarectally.

The dosage of the pharmaceutical composition is suitably selected according to the purpose of use, the patient's age and gender, the symptoms of a disease and the like. Usually, the compound of effective components is used in an amount from about 2 to about 24 mg per 1 kg of patient's weight, and the pharmaceutical composition may be administered 1 to 4 times per day.

#### [Field of the Industrial Applicability]

The compound of the present invention is useful for prevention and cure of a digestive ulcer of a human being and a mammal, and is characterized in that its acid secretion inhibitory action is superior to and effective for a longer period of time as compared with a conventional antiulcer agent. Further, the compound in accordance with the present invention is remarkably effective in prevention and cure of an ulcer such as an aspirin ulcer or the like caused by an antiphlogistic pain-killer.

Further, the compound of the present invention presents an inhibitory action on ATPase. In particular, the present compound has both a gastric antisecretory activity and a cytoprotective activity, thus controlling ulcer factors in both aggressive and defensive factors.

Further, the compound of the present invention is characterized in its greatly reduced toxicity and side effect.

#### [Examples]

The following will discuss in more detail the present invention with reference to Examples thereof and Reference Examples, which are merely shown by way of example.

#### Reference Example 1

5 Ten ml of thionyl chloride was added to 1.5 g of 8-methoxy-4(1H)-quinolone-3-carboxylic acid, and the reaction mixture was refluxed for one hour. The reaction solution was concentrated under reduced pressure to give 4-chloro-8-methoxy quinoline-3-carboxylic acid chloride.

10 0.47 G of allylamine and 0.94 g of potassium carbonate were dissolved in 50 ml of acetone and 20 ml of water. While the resultant reaction solution was stirred under ice-cooling, the acid chloride (crystal) thus prepared was added, as crushed as it was, to the reaction solution. After the resultant reaction mixture was stirred at the same temperature for one hour, acetone was distilled off. The residue was then poured into water and the precipitation was filtered off to give 1.5 g of N-(2-propenyl)-4-chloro-8-methoxyquinoline-3-carboxamide in the form of a brown prism as recrystallized from ethyl acetate and n-hexane. mp. 114 to  
15 116° C.

In the same manner as in Reference Example 1, there were prepared the compounds shown in Table 1 with suitable starting materials used.

20

25

30

35

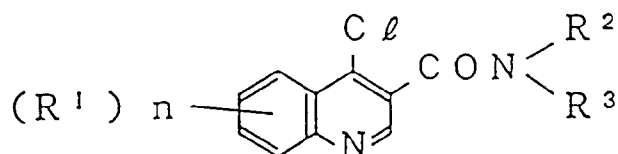
40

45


50

55

Table 1



## Reference Example 2

$R^1$  : 8-OCH<sub>3</sub>、 $R^2$  :   
 $R^3$  : H、n = 1  
 NMR (CDCl<sub>3</sub>)  $\delta$  ppm;  
 1. 20-1. 60 (5H, m)、1. 60-1. 90  
 (3H, m)、2. 00-2. 20 (2H, m)、  
 4. 10 (3H, s)、4. 00-4. 20 (1H, m)  
 6. 20 (1H, br s)、  
 7. 15 (1H, d, J = 7. 8 Hz)、  
 7. 60 (1H, t, J = 7. 8 Hz)、  
 7. 82 (1H, d, J = 8. 6 Hz)、  
 8. 97 (1H, s)

## Reference Example 3

$R^1$  : H、 $R^2$  : -C<sub>2</sub>H<sub>5</sub>、 $R^3$  : H n = 1  
 NMR (CDCl<sub>3</sub>)  $\delta$  ppm;  
 1. 32 (3H, t, J = 7. 3 Hz)、  
 3. 59 (2H, q, J = 7. 3 Hz)  
 6. 50 (1H, br s)、7. 68 (1H, t, J =  
 7. 0 Hz)、7. 81 (1H, t, J = 7. 0 Hz)、  
 8. 11 (1H, d, J = 8. 8 Hz)  
 8. 27 (1H, d, J = 8. 3 Hz)  
 8. 99 (1H, s)

## Reference Example 4

 $R^1 : 8-OCH_3$ 、 $R^2 : -CH_2CH=CH_2$ 、

 $R^3 : -CH_2CH=CH_2$ 、 $n=1$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

3.70-4.70 (4H, m)、4.11 (3H, s)

5.10-5.40 (4H, m)、5.60-6.10

(2H, m)、7.17 (1H, d,  $J=6.4$  Hz)、7.63 (1H, t,  $J=6.4$  Hz)、7.85(1H, d,  $J=6.8$  Hz)、8.76 (1H, s)

## Reference Example 5

 $R^1 : 8-OCH_3$ 、 $R^2 : -CH_2CH_2OCH_3$ 、

 $R^3 : H$ 、 $n=1$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;3.40 (3H, s)、3.62 (2H, t,  $J=$ 4.5 Hz)、3.74 (2H, q,  $J=5.3$  Hz)、

4.10 (3H, s)、6.74 (1H, br s)、

7.16 (1H, d,  $J=7.3$  Hz)、7.61 (1H, t,  $J=8.5$  Hz)、7.85 (1H, dd,  $J=1.1$  Hz, 10 Hz)、

9.00 (1H, s)

## Reference Example 6

 $R^1 : 8-OCH_3$ 、 $R^2 : -CH \begin{smallmatrix} \nearrow CH_3 \\ \searrow CH_2CH_3 \end{smallmatrix}$ 、

 $R^3 : H$ 、 $n=1$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;1.04 (3H, t,  $J=7.5$  Hz)、1.31(3H, d,  $J=6.6$  Hz)、1.65 (2H, q, $J=7.5$  Hz)、4.10 (3H, s)、4.10-

4.30 (1H, m)、6.22 (1H, br s)、

7.14 (1H, d,  $J=7.8$  Hz)、7.58 (1H, t,  $J=7.8$  Hz)、7.79 (1H, dd,  $J=1.1$  Hz, 8.6 Hz)、

8.94 (1H, s)

## Reference Example 7

$R^1 : 8-OCH_3$ 、  $R^2 : -CH_2 C \equiv CH$ 、  
 $R^3 : H$ 、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

2.34 (1H, t,  $J = 2.6$  Hz)、  
 4.10 (3H, s)、4.35 (2H, dd,  $J =$   
 2.6 Hz, 6 Hz)、6.76 (1H, br s)、  
 7.16 (1H, d,  $J = 7$  Hz)、  
 7.60 (1H, t,  $J = 8.6$  Hz)、  
 7.80 (1H, dd,  $J = 1.1$  Hz, 8 Hz)、  
 8.98 (1H, s)

## Reference Example 8

$R^1 : 8-OCH_3$ 、  $R^2 : -CH_2 CH_2 CH_2 OH$ 、  
 $R^3 : H$ 、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

1.87 (2H, q,  $J = 5.5$  Hz)、2.68  
 (1H, br s)、3.70 (2H, q,  $J = 6.1$   
 Hz)、3.82 (2H, t,  $J = 5.7$  Hz)、  
 4.08 (3H, s)、7.10 (1H, br s)、  
 7.15 (1H, d,  $J = 7.7$  Hz)、7.59  
 (1H, t,  $J = 7.8$  Hz)、7.80 (1H, dd,  
 $J = 1.1$  Hz, 8.4 Hz)、  
 8.95 (1H, s)


## Reference Example 9

$R^1 : 8-F$ 、  $R^2 : -CH_2 CH = CH_2$ 、  
 $R^3 : H$ 、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

4.10-4.30 (2H, m)、5.20-5.50  
 (2H, m)、5.58-6.20 (1H, m)、  
 6.60 (1H, br s)、7.40-7.80 (2H,  
 m)、8.00-8.20 (1H, m)、  
 8.99 (1H, s)

## Reference Example 10

$R^1$  :  $8-OCH_3$ 、  $R^2$  : 、

$R^3$  : H、  $n=1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

0.30-1.00 (4H, m)、2.90-3.10  
(1H, m)、4.09 (3H, s)、6.58 (1H,  
b r s)、7.13 (1H, d,  $J=7.7$  Hz)、  
7.57 (1H, t,  $J=7.9$  Hz)、  
7.77 (1H, d,  $J=8.5$  Hz)、  
8.92 (1H, s)

## Reference Example 11

$R^1$  :  $8-CH_3$ 、  $R^2$  :  $-CH_2CH=CH_2$ 、

$R^3$  : H、  $n=1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

2.81 (3H, s)、4.18 (2H, t,  $J=$   
4.5 Hz)、5.10-5.40 (2H, m)、  
5.90-6.10 (1H, m)、6.60 (1H,  
b r s)、7.50-7.70 (2H, m)、  
8.25 (1H, d,  $J=6.7$  Hz)、  
9.20 (1H, s)

## Reference Example 12

$R^1$  :  $8-OC_2H_5$ 、  $R^2$  :  $-CH_2CH=CH_2$ 、

$R^3$  : H、  $n=1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

1.60 (3H, t,  $J=5.6$  Hz)、  
4.10-4.30 (2H, m)、4.30 (2H, q,  
 $J=5.6$  Hz)、5.20-5.40 (2H, m)、  
5.90-6.10 (1H, m)、6.88 (1H,  
b r s)、7.10 (1H, d,  $J=6.2$  Hz)、  
7.52 (1H, t,  $J=6.4$  Hz)、  
7.72 (1H, t,  $J=6.9$  Hz)、  
8.92 (1H, s)

## Reference Example 13

 $R^1 : 7-CH_2, 8-OCH_3,$ 
 $R^2 : -CH_2CH=CH_2, \quad R^3 : H, \quad n=2$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

4.15 (3H, s), 4.10-4.30 (2H, m)

5.20-5.50 (2H, m),

5.80-6.10 (1H, m),

7.64 (1H, d,  $J=9.1$  Hz),7.94 (1H, d,  $J=9.1$  Hz),

9.01 (1H, s)

## Reference Example 14

 $R^1 : 5-CH_3, 8-OCH_3,$ 
 $R^2 : -CH_2CH=CH_2, \quad R^3 : H, \quad n=2$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

2.88 (3H, s), 4.04 (3H, s),

4.18 (2H, t,  $J=5.6$  Hz),

5.30-5.50 (2H, m),

5.90-6.10 (1H, m), 6.54 (1H,

br s), 6.97 (1H, d,  $J=8.1$  Hz),7.29 (1H, d,  $J=8.4$  Hz),

8.75 (1H, s)

## Reference Example 15

 $R^1 : 8-SCH_3, \quad R^2 : -CH_2CH=CH_2,$ 
 $R^3 : H, \quad n=1$ 
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

2.57 (3H, s), 4.10-4.20 (2H, m)

5.20-5.40 (2H, m), 5.90-6.10

(1H, m), 6.48 (1H, br s),

7.45 (1H, d,  $J=6.0$  Hz),7.60 (1H, t,  $J=6.0$  Hz),7.96 (1H, dd,  $J=1.1$  Hz, 6.7 Hz),

8.98 (1H, s)

## Reference Example 16

$R^1$  :  $\delta - C_2H_5$ 、  $R^2$  :  $-CH_2CH=CH_2$ 、  
 $R^3$  : H、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

1. 36 (3H, t,  $J = 7.5$  Hz)、 3. 29  
 (2H, q,  $J = 7.5$  Hz)、 4. 10 - 4. 30  
 (2H, m)、 5. 20 - 5. 40 (2H, m)、  
 5. 90 - 6. 10 (1H, m)、 6. 43 (1H,  
 brs)、 7. 60 - 7. 70 (2H, m)、  
 8. 15 (1H, dd,  $J = 2.0$  Hz, 7. 9 Hz)、  
 9. 04 (1H, s)

## Reference Example 17

$R^1$  :  $\delta - CH_2OCOCH_3$ 、  
 $R^2$  :  $-CH_2CH=CH_2$ 、  $R^3$  : H、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

2. 16 (3H, s)、 4. 16 - 4. 22 (2H, m)  
 5. 22 - 5. 40 (2H, m)、 5. 82 (2H, s)  
 5. 90 - 6. 06 (1H, m)、 6. 40 (1H,  
 brs)、 7. 69 (1H, t,  $J = 7.2$  Hz)、  
 7. 87 (1H, d,  $J = 7.2$  Hz)、  
 8. 29 (1H, dd,  $J = 1.1$  Hz, 8. 4 Hz)、  
 9. 06 (1H, s)

## Reference Example 18

$R^1$  :  $\delta - CH - CH_3$ 、  $R^2$  :  $-CH_2CH=CH_2$ 、  
 $\begin{array}{c} | \\ OCOCH_3 \end{array}$   $R^3$  : H、  $n = 1$

NMR ( $CDCl_3$ )  $\delta$  ppm;

1. 64 (3H, d,  $J = 6.6$  Hz)、 2. 14  
 (3H, s)、 4. 17 (2H, t,  $J = 5.7$  Hz)、  
 5. 21 - 5. 39 (2H, m)、 5. 88 - 6. 08  
 (1H, m)、 6. 41 (1H, brs)、 7. 04  
 (1H, q,  $J = 6.6$  Hz)、 7. 68 (1H, t,  
 $J = 8.4$  Hz)、 7. 86 (1H, d,  $J = 6.8$   
 Hz)、 8. 24 (1H, dd,  $J = 1.4$  Hz,  
 8. 4 Hz)、 9. 03 (1H, s)

## Reference Example 19

$R^1$  :  $\delta - CH \leq \begin{matrix} CH_3 \\ CH_3 \end{matrix}$  ,  $R^2$  :  $-CH_2 CH=CH_2$  ,

$R^3$  : H ,  $n=1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

1. 37 (3H, d,  $J=6.9$  Hz) , 4. 17 -  
4. 22 (2H, m) , 4. 32 (2H, q,  $J=$   
6. 9 Hz) , 5. 22 - 5. 40 (2H, m) ,  
5. 90 - 6. 06 (1H, m) , 6. 36 (1H,  
b r s) , 7. 62 - 7. 74 (2H, m) ,  
8. 17 (1H, dd,  $J=1.9$  Hz, 7. 9 Hz) ,  
9. 07 (1H, s)

## Reference Example 20

$R^1$  :  $\delta - OCH_3$  ,  $R^2$  :  $-C_2H_5$  ,

$R^3$  : H ,  $n=1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

1. 33 (3H, t,  $J=7.3$  Hz) , 3. 59  
(2H, q,  $J=7.3$  Hz) , 4. 10 (3H, s) ,  
6. 36 (1H, b r s) , 7. 15 (1H, d,  $J=$   
7. 5 Hz) , 7. 60 (1H, t,  $J=7.9$  Hz) ,  
7. 82 (1H, d,  $J=8.6$  Hz) ,  
8. 97 (1H, s)

## Reference Example 21

$R^1$  :  $\delta - C_2H_5$  ,  $R^2$  :  $-C_2H_5$  ,

$R^3$  : H ,  $n=1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

1. 31 (3H, t,  $J=7.3$  Hz) , 1. 35  
(3H, t,  $J=7.5$  Hz) , 3. 29 (2H, q,  
 $J=7.5$  Hz) , 3. 58 (2H, q,  $J=7.3$   
Hz) , 6. 34 (1H, b r s) , 7. 55 -  
7. 67 (2H, m) , 8. 13 (1H, dd,  $J=$   
1. 9 Hz, 7. 9 Hz) , 9. 00 (1H, s)

## Reference Example 22

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $-CH_2CH_2CH_3$  、  
 $R^3$  :  $H$  、  $n=1$   
 NMR ( $CDCl_3$ )  $\delta$  ppm ;  
 1. 05 (3H, t,  $J=7.5$  Hz) 、 1. 66 -  
 1. 77 (2H, m) 、 3. 51 (2H, q,  $J=$   
 6 Hz) 、 4. 10 (3H, s) 、 6. 39 (1H,  
 brs) 、 7. 15 (1H, d,  $J=6.8$  Hz) 、  
 7. 60 (1H, t,  $J=7.9$  Hz) 、  
 7. 82 (1H, dd,  $J=1.1$  Hz, 8. 6 Hz) 、  
 8. 97 (1H, s)

## Reference Example 23

$R^1$  :  $8-CF_3$  、  $R^2$  :  $-CH_2CH=CH_2$  、  
 $R^3$  :  $H$  、  $n=1$   
 NMR ( $CDCl_3$ )  $\delta$  ppm ;  
 4. 13 - 4. 19 (2H, m) 、 5. 21 - 5. 38  
 (2H, m) 、 5. 87 - 6. 06 (1H, m) 、  
 6. 47 (1H, brs) 、 7. 75 (1H, t,  $J=$   
 7. 9 Hz) 、 8. 18 (1H, d,  $J=7.3$  Hz) 、  
 8. 51 (1H, d,  $J=8.6$  Hz) 、  
 9. 12 (1H, s)

## Reference Example 24

$R^1$  :  $8-C\ell$  、  $R^2$  :  $-CH_2CH=CH_2$  、  
 $R^3$  :  $H$  、  $n=1$   
 NMR ( $CDCl_3$ )  $\delta$  ppm ;  
 4. 15 - 4. 22 (2H, m) 、 5. 23 - 5. 40  
 (2H, m) 、 5. 90 - 6. 09 (1H, m) 、  
 6. 45 (1H, brs) 、 7. 61 (1H, dd,  
 $J=7.6$  Hz, 8. 5 Hz) 、 7. 94 (1H,  
 dd,  $J=1.3$  Hz, 7. 6 Hz) 、 8. 22 (1H,  
 dd,  $J=1.3$  Hz, 8. 5 Hz) 、  
 9. 11 (1H, s)

## Reference Example 25

$R^1$  :  $\text{8-C}_2\text{H}_5$  、  $R^2$  :  $-\text{CH}_2\text{CH}_2\text{CH}_3$  、  
 $R^3$  :  $\text{H}$  、  $n=1$

NMR ( $\text{CDCl}_3$ )  $\delta$  ppm ;

1. 03 (3H, t,  $J=7.4\text{ Hz}$ ) 、 1. 36  
 (3H, t,  $J=7.5\text{ Hz}$ ) 、 1. 61-1. 79  
 (2H, m) 、 3. 26 (2H, q,  $J=7.5\text{ Hz}$ ) 、  
 3. 50 (2H, q,  $J=5.9\text{ Hz}$ ) 、 6. 39  
 (1H, brs) 、 7. 55-7. 67 (2H, m) 、  
 8. 12 (1H, dd,  $J=2.0\text{ Hz}$ ,  $7.9\text{ Hz}$ ) 、  
 9. 00 (1H, s)

## Reference Example 26

$R^1$  :  $\text{8-CH}_3$  、  $R^2$  :  $-\text{CH}_2\text{CH}_2\text{CH}_3$  、  
 $R^3$  :  $\text{H}$  、  $n=1$

NMR ( $\text{CDCl}_3$ )  $\delta$  ppm ;

1. 09 (3H, t,  $J=7.4\text{ Hz}$ ) 、 1. 70-  
 1. 81 (2H, m) 、 2. 86 (3H, s) 、  
 3. 51 (2H, q,  $J=5.9\text{ Hz}$ ) 、 7. 60-  
 7. 73 (2H, m) 、 8. 21 (1H, d,  $J=$   
 7. 1 Hz) 、 8. 98 (1H, s)


## Reference Example 27

$R^1$  :  $\text{8-C}_2\text{H}_5$  、  $R^2$  :  $-\text{CH}_2\text{C}=\text{CH}_2$  、  
 $R^3$  :  $\text{H}$  、  $n=1$   
 $\text{CH}_3$

NMR ( $\text{CDCl}_3$ )  $\delta$  ppm ;

1. 36 (3H, t,  $J=7.5\text{ Hz}$ ) 、 1. 85  
 (3H, s) 、 3. 29 (2H, q,  $J=7.5\text{ Hz}$ ) 、  
 4. 10 (2H, d,  $J=6.0\text{ Hz}$ ) 、 4. 94  
 (1H, s) 、 5. 01 (1H, s) 、 6. 53 (1H,  
 brs) 、 7. 57-7. 68 (2H, m) 、  
 8. 15 (1H, dd,  $J=2\text{ Hz}$ ,  $7.9\text{ Hz}$ ) 、  
 9. 03 (1H, s)

## Reference Example 28

 $R^1 : 8-OCH_3$ 、 $R^2 : -CH_2-$  、 $R^3 : H$ 、 $n = 1$ NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

4. 06 (3H, s)、6. 23 (2H, d, J =

5. 6 Hz)、6. 75 (1H, br s)、7. 13

(1H, d, J = 6. 9 Hz)、7. 30-7. 44

(5H, m)、7. 57 (1H, t, J = 8. 5 Hz)、

7. 78 (1H, dd, J = 1. 1 Hz, 8. 6 Hz)、

8. 98 (1H, s)

## Reference Example 29

 $R^1 : 8-OCH_3$ 、 $R^2 : -CH_3$ 、 $R^3 : H$ 、 $n = 1$ NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

3. 11 (3H, d, J = 3. 9 Hz)、6. 59

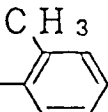
(1H, br s)、7. 14 (1H, d, J = 7. 8

Hz)、7. 57 (1H, t, J = 8. 5 Hz)、

7. 77 (1H, d, J = 8. 6 Hz)、

8. 92 (1H, s)

## Reference Example 30

 $R^1 : 8-C_2H_5$ 、 $R^2 : -$  、 $R^3 : H$ 、 $n = 1$ NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

1. 38 (3H, t, J = 7. 5 Hz)、2. 37

(3H, s)、3. 32 (2H, q, J = 7. 5 Hz)、

7. 10-7. 33 (4H, m)、7. 60-7. 72

(1H, m)、7. 89 (1H, br s)、

8. 04 (1H, d, J = 7. 6 Hz)、

8. 19 (1H, d, J = 7. 8 Hz)、

9. 17 (1H, s)

## Reference Example 31

$R^1$  : 8 - C<sub>2</sub> H<sub>5</sub> 、  $R^2$  : -CH<sub>3</sub> 、  $R^3$  : H 、  
 $n = 1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

1. 35 (3H, t, J = 7.5 Hz) 、

3. 09 (3H, d, J = 4.9 Hz) 、

3. 28 (2H, q, J = 7.5 Hz) 、

6. 42 (1H, br s) 、

7. 55 - 7. 67 (2H, m) 、

8. 12 (1H, dd, J = 1.9 Hz, 7.9 Hz) 、

9. 01 (1H, s)

## Reference Example 32

$R^1$  : 8 - OCH<sub>3</sub> 、  $R^2$  : H 、  $R^3$  : H 、  $n = 1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

4. 11 (3H, s) 、 7. 21 (1H, d, J =

7. 3 Hz) 、 7. 38 (1H, br s) 、

7. 66 (1H, t, J = 8.4 Hz) 、

7. 77 (1H, br s) 、

7. 88 (1H, d, J = 7.7 Hz) 、

8. 93 (1H, s)

## Reference Example 33

$R^1$  : 8 - C<sub>2</sub> H<sub>5</sub> 、  $R^2$  : -CH<sub>2</sub> CF<sub>3</sub>

$R^3$  : H 、  $n = 1$

NMR (CDCl<sub>3</sub>)  $\delta$  ppm ;

1. 36 (3H, t, J = 7.5 Hz) 、

3. 29 (2H, t, J = 7.5 Hz) 、

4. 12 - 4. 29 (2H, m) 、

7. 58 - 7. 70 (2H, m) 、

8. 14 (1H, dd, J = 1.9 Hz, 8.0 Hz) 、

9. 02 (1H, s)

## Reference Example 34

$$R^1 : 8 - OCH_3, \quad R^2 : -CH_2 - \overset{\overset{|}{CH_3}}{C} = CH_2$$

$$R^3 : H, \quad n = 1$$
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

1. 86 (3H, s), 4. 10 (3H, s),

4. 11 (2H, d, J = 5. 1 Hz),

4. 95 (1H, s), 5. 02 (1H, s),

6. 56 (1H, br s), 7. 15 (1H, d, J =

7. 0 Hz), 7. 59 (1H, t, J = 8. 5 Hz),

7. 80 (1H, dd, J = 1. 1 Hz, 8. 6 Hz),

8. 99 (1H, s)

## Reference Example 35

$$R^1 : 8 - OCH_3, \quad R^2 : -CH_2 - CF_3,$$

$$R^3 : H, \quad n = 1$$
NMR (CDCl<sub>3</sub>)  $\delta$  ppm;

4. 08 (3H, s),

4. 13 - 4. 30 (2H, m),

7. 12 (1H, d, J = 7. 7 Hz),

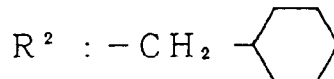
7. 15 (1H, br s),

7. 54 (1H, t, J = 8. 5 Hz),

7. 70 (1H, d, J = 8. 5 Hz),

8. 85 (1H, s)

## Reference Example 36

 $R^1 : 8 - OCH_3 ,$ 

 $R^3 : H , \quad n = 1$ 

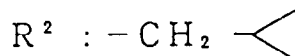
mp. 184 - 186 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: colorless needle-like crystals

form: free

## Reference Example 37

 $R^1 : 8 - OCH_3 ,$ 

 $R^3 : H , \quad n = 1$ 

mp. 152 - 153 °C

solvent for recrystallization: ethyl acetate

shape of crystals: colorless needle-like crystals

form: free

## Reference Example 38

 $R^1 : H ,$ 
 $R^2 : -CH_2 CH=CH_2$ 
 $R^3 : H , \quad n = 0$ 

mp. 181 - 184 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale brown powdered

form: free

## Reference Example 39

 $R^1 : 8 - OCH_3 \text{ ,}$  $R^2 : -CH_2 CH_2 F$  $R^3 : H \text{ , } n = 1$ 

mp. 139 - 141 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: brown powdered

form: free

## Reference Example 40

 $R^1 : 8 - CH_3 \text{ ,}$  $R^2 : -CH_2 \text{ } \triangleleft$  $R^3 : H \text{ , } n = 1$ 

mp. 151.5 - 153 °C

solvent for recrystallization: ethyl acetate

shape of crystals: colorless needle-like crystals

form: free

## Reference Example 41

 $R^1 : 8 - OCH_3 \text{ ,}$  $R^2 : -CH_2 CH_2 OH$  $R^3 : H \text{ , } n = 1$ 

mp. 190 - 192 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: white powdered

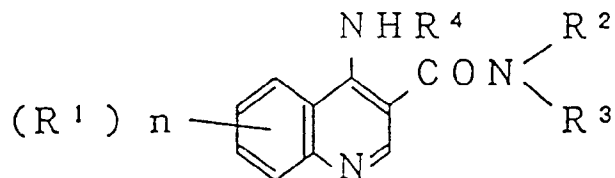
form: free

Example 1

0.3 G of N-(2-propenyl)-4-chloro-8-methoxyquinoline-3-carboxamide and 0.26 g of o-ethylaniline were dissolved in 20 ml of dioxane, and the reaction mixture was refluxed for five hours. After dioxane was distilled off, the residue was recrystallized from ethanol and n-hexane to give 0.2 g of N-(2-propenyl)-4-[(2-ethylphenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride in the form of yellow powder. mp. 222 to 223 °C (decomposed)

In the same manner as in Example 1, there were prepared the compounds shown in Table 2 with the use of suitable starting materials.

Table 2



## Example 2

15

20

$R^1 : 8 - \text{OCH}_3$ 、

$R^2 :$

$R^3 : \text{H}$ 、

$R^4 :$  、  $n = 1$

mp. 168 - 171 °C

solvent for recrystallization: ethyl acetat -n-hexane

shape of crystals: white powdered

form: 1/4 hydrate

## Example 3

35

$R^1 : 8 - \text{OCH}_3$ 、  $R^2 : \text{CH}_2 = \text{CHCH}_2 -$ 、

$R^3 : \text{H}$ 、  $R^4 :$  、  $n = 1$

mp. 231 - 232 °C (decomposed)

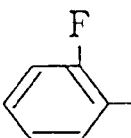
solvent for recrystallization: ethanol-ethyl acetate -n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 4

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $CH_2=CHCH_2-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 1$

mp. 232 - 233 °C (decomposed)

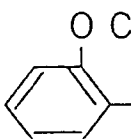
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 5

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $CH_2=CHCH_2-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 1$

mp. 257.5 - 258.5 °C (decomposed)

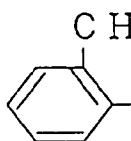
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride . 1/4 hydrate

## Example 6

$R^1$  : H 、  $R^2$  :  $C_2H_5-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 0$

mp. 192 - 193 °C

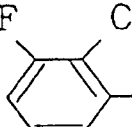
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 7

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $CH_2=CHCH_2-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 1$

mp. 215 - 216 °C (decomposed)

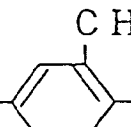
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 8

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $CH_2=CHCH_2-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 1$

mp. 239 - 240 °C

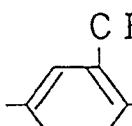
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: yellow powdered

form: free

## Example 9

$R^1$  :  $8-OCH_3$  、  $R^2$  :  $CH_2=CHCH_2-$  、

$R^3$  : H 、  $R^4$  :  、  $n = 1$

mp. 204 - 205 °C

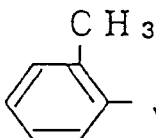
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 10

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : CH_2 = CHCH_2 -$ 、  $R^4 :$  、  $n = 1$

mp. 182 - 183 °C (decomposed)

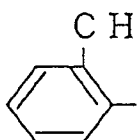
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride . 1 hydrate

## Example 11

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_3 O (CH_2)_2 -$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 206 - 207 °C

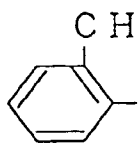
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: white powdered

form: free

## Example 12

$R^1 : 8 - OCH_3$ 、  $R^2 : CH \equiv CCH_2 -$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 237 - 238 °C (decomposed)

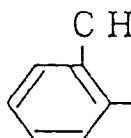
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride . 1/2 hydrate

## Example 13

$R^1 : H$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 283 - 285 °C

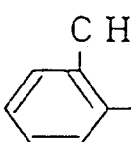
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 14

$R^1 : 8 - OCH_3$ 、  $R^2 : C_2H_5CH -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 252.5 - 253.5 °C (decomposed)

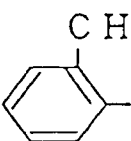
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrate

## Example 15

$R^1 : 8 - OCH_3$ 、  $R^2 : HO(CH_2)_3 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 182 - 184 °C

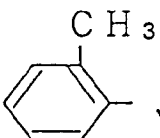
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 16

$R^1$  : 8-F,  $R^2$  :  $\text{CH}_2 = \text{CHCH}_2 -$ ,

$R^3$  : H,  $R^4$  : ,  $n = 1$

mp. 236.5 - 237.5 °C

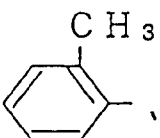
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: brown needle-like crystals

form: free

## Example 17

$R^1$  : 8-OCH<sub>3</sub>,  $R^2$  : ,

$R^3$  : H,  $R^4$  : ,  $n = 1$

mp. 272 - 273 °C (decomposed)

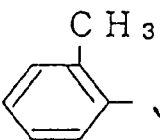
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 18

$R^1$  : 8-OC<sub>2</sub>H<sub>5</sub>,  $R^2$  :  $\text{CH}_2 = \text{CHCH}_2 -$ ,

$R^3$  : H,  $R^4$  : ,  $n = 1$

mp. 177 - 178 °C

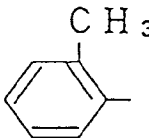
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale brown needle-like crystals

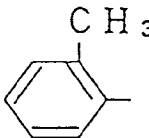
form: free

## Example 19

$R^1$  : 7 - Cl , 8 - OCH<sub>3</sub> 、

$R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、 

$R^3$  : H、

$R^4$  :  , n = 2

mp. 215 - 216 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: white powdered

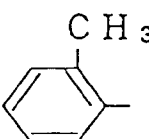
form: free

## Example 20

$R^1$  : 5 - CH<sub>3</sub> , 8 - OCH<sub>3</sub> 、

$R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、 

$R^3$  : H、

$R^4$  :  , n = 2

mp. 250 - 251 °C (decomposed)

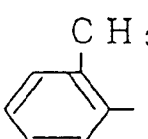
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 21

$R^1$  : 8 - SCH<sub>3</sub> 、  $R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

$R^3$  : H、  $R^4$  :  , n = 1

mp. 263.5 - 265 °C (decomposed)

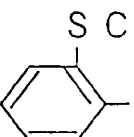
solvent for recrystallization: ethanol

shape of crystals: yellow powdered

form: hydrochloride

## Example 22

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 242 - 243 °C (decomposed)

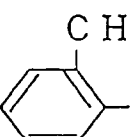
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 23

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 228 - 229 °C (decomposed)

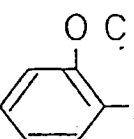
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 24

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 216 - 218 °C (decomposed)

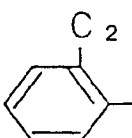
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: yellow powdered

form: hydrochloride

## Example 25

$R^1 : 8-OCH_3$ 、  $R^2 : CH \equiv CCH_2-$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 218 - 220 °C

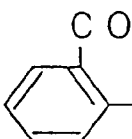
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 26

$R^1 : 8-OCH_3$ 、  $R^2 : CH_2 = CHCH_2-$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 204 - 206 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

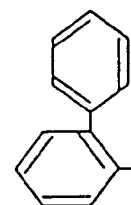
form: hydrochloride

## Example 27

$R^1 : 8-OCH_3$ 、

$R^2 : CH_2 = CHCH_2-$ 、

$R^3 : H$ 、

$R^4 :$  、  $n = 1$

mp. 225 - 226.5 °C (decomposed)

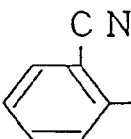
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 28

$R^1$  :  $\delta - OCH_3$  ,  $R^2$  :  $CH_2 = CHCH_2 -$  ,

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp. 245 - 246 °C (decomposed)

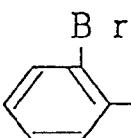
solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride . 1 hydrate

## Example 29

$R^1$  :  $\delta - OCH_3$  ,  $R^2$  :  $CH_2 = CHCH_2 -$  ,

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp. 229.5 - 230.5 °C (decomposed)

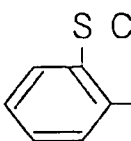
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 30

$R^1$  :  $\delta - OCH_3$  ,  $R^2$  :  $CH_2 = CHCH_2 -$  ,

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

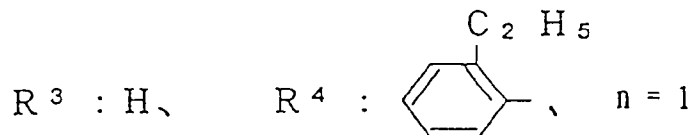
mp. 246.5 - 247.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride . 1/4 hydrate

## Example 31



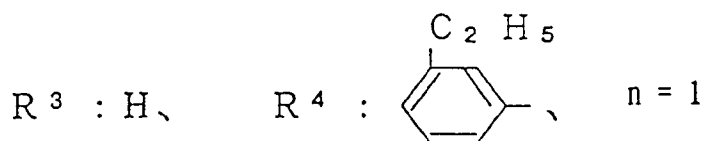
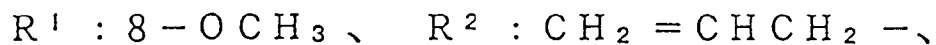
mp. 251 - 252 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 32



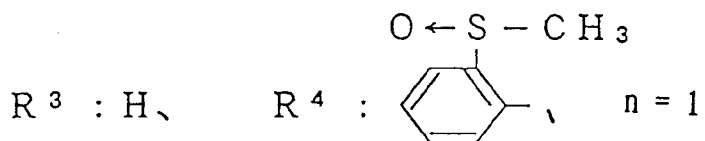
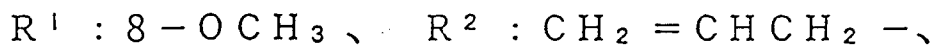
mp. 194 - 196 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride . 1 hydrate

## Example 33



mp. 190 - 192 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

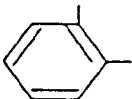
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 34

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$COOC_2H_5$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 207 - 209 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

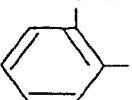
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 35

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$Cl$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 238.8 - 239.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

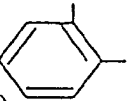
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 36

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$S(CH_2)_2CH_3$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 206 - 207 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

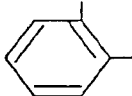
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 37

$R^1 : 8 - OCH_3$  ,  $R^2 : CH_2 = CHCH_2 -$  ,

$SCH_2CH=CH_2$

$R^3 : H$  ,  $R^4 :$   ,  $n = 1$

mp. 205.5 - 207 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

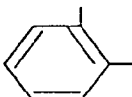
shape of crystals: pale yellow granular

form: hydrochloride

## Example 38

$R^1 : 8 - OCH_3$  ,  $R^2 : CH_2 = CHCH_2 -$  ,

$CH_2CH_2CH_3$

$R^3 : H$  ,  $R^4 :$   ,  $n = 1$

mp. 232.5 - 233.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

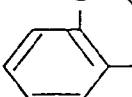
shape of crystals: pale yellow powdered

form: hydrochloride . 1/3 hydrate

## Example 39

$R^1 : 8 - OCH_3$  ,  $R^2 : CH_2 = CHCH_2 -$  ,

$S(CH_2)_5CH_3$

$R^3 : H$  ,  $R^4 :$   ,  $n = 1$

mp. 187 - 189 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

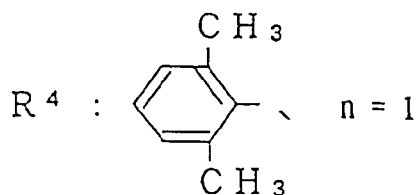
form: hydrochloride

## Example 40

$R^1 : 8 - OCH_3 \text{ ,}$

$R^2 : CH_2 = CHCH_2 - \text{ ,}$

$R^3 : H \text{ ,}$



mp. 249.5 - 250.5 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: colorless needle-like crystals

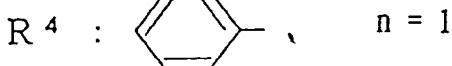
form: free

## Example 41

$R^1 : 8 - OCH_3 \text{ , } R^2 : CH_2 = CHCH_2 - \text{ ,}$

$S(CH_2)_3CH_3$

$R^3 : H \text{ ,}$



mp. 175 - 176 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow scaly

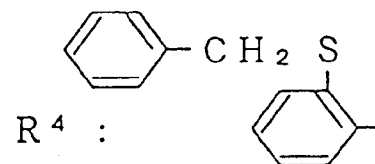
form: free

## Example 42

$R^1 : 8 - OCH_3 \text{ ,}$

$R^2 : CH_2 = CHCH_2 - \text{ ,}$

$R^3 : H \text{ , } n = 1$



mp. 203 - 204 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

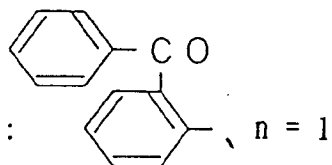
form: hydrochloride

## Example 43

$R^1$  : 8 - OCH<sub>3</sub> 、

$R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

$R^3$  : H 、



mp. 256 - 257 °C (decomposed)

solvent for recrystallization: ethanol

shape of crystals: pale yellow powdered

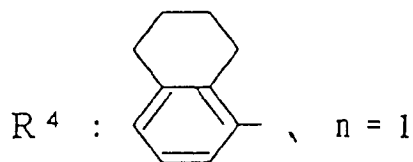
form: hydrochloride

## Example 44

$R^1$  : 8 - OCH<sub>3</sub> 、

$R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

$R^3$  : H 、



mp. 236 - 237 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: brown powdered

form: hydrochloride

## Example 45

$R^1$  : 8 - OCH<sub>3</sub> 、  $R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

CH<sub>2</sub> = C - CH<sub>3</sub>

$R^3$  : H 、

$R^4$  :  、 n = 1

mp. 230 - 231 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

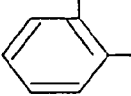
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 46

$R^1$  :  $8-OCH_3$  ,  $R^2$  :  $CH_2=CHCH_2-$  ,

$CH_2CH_2OH$

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp. 163 - 165 °C (decomposed)

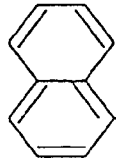
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale brown needle-like crystals

form: hydrochloride

## Example 47

$R^1$  :  $8-OCH_3$  ,

$R^2$  :  $CH_2=CHCH_2-$  ,  $R^4$  :  ,  $n = 1$

$R^3$  : H ,

mp. 264 - 265 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

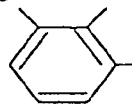
shape of crystals: yellow powdered

form: hydrochloride

## Example 48

$R^1$  :  $8-OCH_3$  ,  $R^2$  :  $CH_2=CHCH_2-$  ,

$CH_3$   $CH_3$

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp. 222 - 224 °C (decomposed)

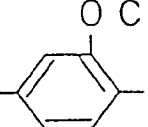
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride . 1/2 hydrate

## Example 49

$R^1$  : 8 - OCH<sub>3</sub> 、  $R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

$R^3$  : H 、  $R^4$  : CH<sub>3</sub> O -  、 n = 1

mp. 138 - 140 °C (decomposed)

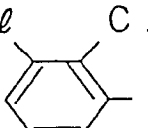
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellowy brown powdered

form: hydrochloride . 1 hydrate

## Example 50

$R^1$  : 8 - OCH<sub>3</sub> 、  $R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、

$R^3$  : H 、  $R^4$  :  、 n = 1

mp. 242 - 243.5 °C (decomposed)

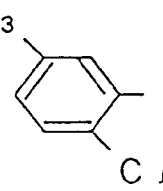
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 51

$R^1$  : 8 - OCH<sub>3</sub> 、

$R^2$  : CH<sub>2</sub> = CHCH<sub>2</sub> - 、  $R^4$  : 

$R^3$  : H 、 n = 1

mp. 221 - 222 °C (decomposed)

solvent for recrystallization: ethyl acetate

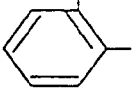
shape of crystals: brown granular

form: hydrochloride

## Example 52

$R^1$  :  $\text{CH}_3\text{O}-$  ,  $R^2$  :  $\text{CH}_2=\text{CHCH}_2-$  ,

$\text{CH}_2\text{CH}_2\text{OCOCH}_3$

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp.  $160 - 161^\circ\text{C}$

solvent for recrystallization: ethyl acetate-n-hexane

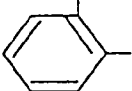
shape of crystals: pale yellow powdered

form: free

## Example 53

$R^1$  :  $\text{CH}_3-$  ,  $R^2$  :  $\text{CH}_2=\text{CHCH}_2-$  ,

$\text{C}_2\text{H}_5$

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp.  $149 - 150^\circ\text{C}$

solvent for recrystallization: ethyl acetate-n-hexane

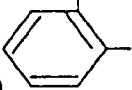
shape of crystals: colorless needle-like crystals

form: free

## Example 54

$R^1$  :  $\text{CH}_3\text{O}-$  ,  $R^2$  :  $\text{CH}_2=\text{CHCH}_2-$  ,

$(\text{CH}_2)_3\text{CH}_3$

$R^3$  : H ,  $R^4$  :  ,  $n = 1$

mp.  $208 - 209^\circ\text{C}$  (decomposed)

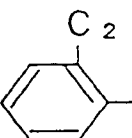
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 55

$R^1 : 8 - C_2 H_5$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 117 - 118 °C

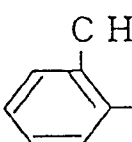
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: yellow needle-like crystals

form: free

## Example 56

$R^1 : 8 - C_2 H_5$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 176 - 178 °C

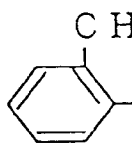
solvent for recrystallization: ethyl acetate

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 57

$R^1 : 8 - C_2 H_5$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 231.5 - 232.5 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

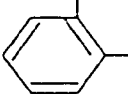
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 58

$R^1 : 8 - CH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$CH(CH_3)_2$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 252.5 - 254.5 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

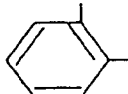
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 59

$R^1 : 8 - CH_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$CH_3$

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 234 - 235 °C

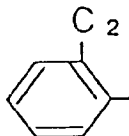
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 60

$R^1 : 8 - CH_2OCOCH_3$ 、

$R^2 : CH_2 = CHCH_2 -$ 、  $R^4 :$  、  $n = 1$

$R^3 : H$ 、

mp. 114 - 115 °C

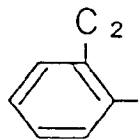
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 61

$R^1 : 8 - CH_2 OH、$

$R^2 : CH_2 = CHCH_2 -、$   $R^4 :$    $、 n = 1$

$R^3 : H、$

mp. 151 - 152 °C

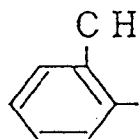
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 62

$R^1 : 8 - CH_2 OH、$

$R^2 : CH_2 = CHCH_2 -、$   $R^4 :$    $、 n = 1$

$R^3 : H、$

mp. 179 - 181 °C

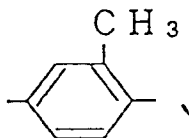
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 63

$R^1 : 8 - OCH_3、$   $R^2 : CH_2 = CHCH_2 -、$

$R^3 : H、$   $R^4 :$    $、 n = 1$

mp. 223.5 - 224 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

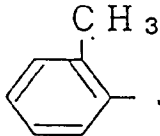
shape of crystals: yellow powdered

form: hydrochloride

## Example 64

8 - CH CH<sub>3</sub> 、

R<sup>1</sup> :  $\begin{array}{c} | \\ \text{OH} \end{array}$

R<sup>2</sup> : CH<sub>2</sub> = CH CH<sub>2</sub> - 、 R<sup>4</sup> :  , n = 1

R<sup>3</sup> : H、

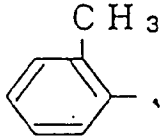
mp. 131 - 132 °C

solvent for recrystallization: ethyl acetate - n-hexane

shape of crystals: pale yellow powdered form: free

## Example 65

R<sup>1</sup> : 8 - CH (CH<sub>3</sub>)<sub>2</sub>

R<sup>2</sup> : CH<sub>2</sub> = CH CH<sub>2</sub> - 、 R<sup>4</sup> :  , n = 1

R<sup>3</sup> : H、

mp. 228 - 230 °C

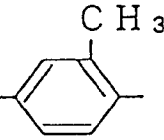
solvent for recrystallization: ethyl acetate - n-hexane

shape of crystals: yellow granular

form: hydrochloride . 1/2 hydrate

## Example 66

R<sup>1</sup> : 8 - C<sub>2</sub> H<sub>5</sub> 、 R<sup>2</sup> : CH<sub>2</sub> = CH CH<sub>2</sub> - 、

R<sup>3</sup> : H、 R<sup>4</sup> : F -  , n = 1

mp. 220 - 223 °C

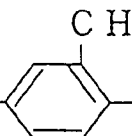
solvent for recrystallization: ethanol-ethyl acetate - n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 67

$R^1$  :  $\delta - OCH_3$  、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  :  $CH_3COO-$ 、  $n = 1$

mp. 238 - 239 °C (decomposed)

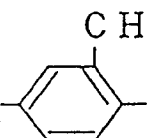
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 68

$R^1$  :  $\delta - OCH_3$  、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  :  $HO-$ 、  $n = 1$

mp. 241.5 - 242.5 °C

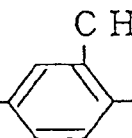
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: free

## Example 69

$R^1$  :  $\delta - C_2H_5$  、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  :  $CH_3COO-$ 、  $n = 1$

mp. 220 - 221 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 70

$R^1$  :  $\text{8-OCH}_3$  、  $R^2$  :  $\text{CH}_2 = \text{CHCH}_2 -$  、

$R^3$  : H 、  $R^4$  :  $\text{HO}-\text{C}_6\text{H}_4-$  、  $n = 1$

mp. 254 - 255 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate

shape of crystals: brown powder

form: hydrochloride

## Example 71

$R^1$  :  $\text{8-OCH}_3$  、  $R^2$  :  $\text{C}_2\text{H}_5 -$  、

$R^3$  : H 、  $R^4$  :  $\text{C}_6\text{H}_4(\text{C}_2\text{H}_5)-$  、  $n = 1$

mp. 234 - 235 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 72

$R^1$  :  $\text{8-C}_2\text{H}_5$  、  $R^2$  :  $\text{C}_2\text{H}_5 -$  、

$R^3$  : H 、  $R^4$  :  $\text{C}_6\text{H}_4(\text{CH}_3)-$  、  $n = 1$

mp. 251 - 253 °C

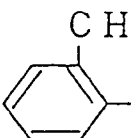
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale brown powdered

form: hydrochloride

## Example 73

$R^1 : 8 - OCH_3$ 、  $R^2 : C_2H_5 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 254.5 - 255.5 °C (decomposed)

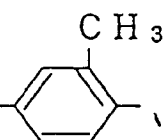
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 74

$R^1 : 8 - C_2H_5$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 : HO-$  、  $n = 1$

mp. 186 - 187 °C

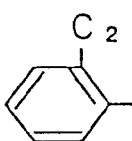
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: yellow granular

form: free

## Example 75

$R^1 : 8 - OCH_3$ 、  $R^2 : CH_3 (CH_2)_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 91 - 93 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

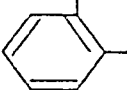
shape of crystals: yellow powdered

form: hydrochloride

## Example 76

$R^1$  :  $\text{8-C}_2\text{H}_5$ 、  $R^2$  :  $\text{CH}_2=\text{CHCH}_2-$ 、

$\text{SCH}_2\text{CH}_2\text{CH}_3$

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp.  $212 - 213^\circ\text{C}$

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

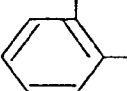
shape of crystals: yellow scaly

form: hydrochloride

## Example 77

$R^1$  :  $\text{8-C}_2\text{H}_5$ 、  $R^2$  :  $\text{CH}_3(\text{CH}_2)_2-$ 、

$\text{CH}_3$

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp.  $223 - 224.5^\circ\text{C}$

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

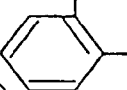
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 78

$R^1$  :  $\text{8-OCH}_3$ 、  $R^2$  :  $\text{CH}_3(\text{CH}_2)_2-$ 、

$\text{CH}_3$

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp.  $117 - 118^\circ\text{C}$  (decomposed)

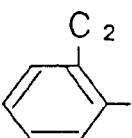
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow needle-like crystals

form: hydrochloride

## Example 79

$R^1$  : 8 - Cl、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp. 243 - 245 °C

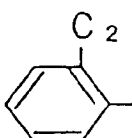
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powder

form: hydrochloride

## Example 80

$R^1$  : 8 - CF<sub>3</sub>、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp. 155 - 156 °C

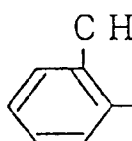
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals

form: free

## Example 81

$R^1$  : 8 - Cl、  $R^2$  :  $CH_2 = CHCH_2 -$ 、

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp. 237 - 239 °C (decomposed)

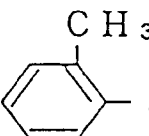
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 82

$R^1 : 8 - CF_3$ 、  $R^2 : CH_2 = CHCH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 156.5 - 157.5 °C

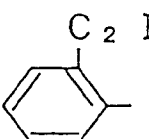
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals

form: free

## Example 83

$R^1 : 8 - CH_3$ 、  $R^2 : CH_3 (CH_2)_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 177 - 179 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

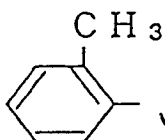
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 84

$R^1 : 8 - C_2H_5$

$R^2 : CH_2 = CCH_2 -$ 、  
 $\quad \quad \quad |$   
 $\quad \quad \quad CH_3$

$R^4 :$  、  $n = 1$

$R^3 : H$ 、

mp. 190 - 191 °C

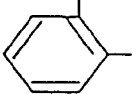
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow scaly form: hydrochloride

## Example 85

$R^1$  :  $\text{8-OCH}_3$  、  $R^2$  :  $\text{C}_2\text{H}_5$  -、

$\text{CH}(\text{CH}_3)_2$

$R^3$  : H、  $R^4$  :  、  $n = 1$

mp. 242 - 243 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

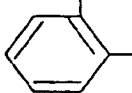
shape of crystals: pale yellow scaly

form: hydrochloride

## Example 86

$R^1$  :  $\text{8-CH}_3$  、  $R^2$  :  $\text{CH}_2 = \text{CHCH}_2$  -、

$\text{CH}_2\text{CH}_2\text{CH}_3$

$R^3$  : H、  $R^4$  :  、  $n = 1$

mp. 131.5 - 132.5 °C

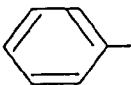
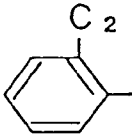
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals

form: free

## Example 87

$R^1$  :  $\text{8-OCH}_3$  、

$R^2$  :  -  $\text{CH}_2$  -、  $R^4$  :  、  $n = 1$

$R^3$  : H、

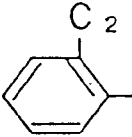
mp. 229 - 230 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered form: hydrochloride

## Example 88

$R^1$  :  $\text{8-OCH}_3$  、  $R^2$  :  $\text{CH}_3$  —、

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp. 252 - 252.5 °C (decomposed)

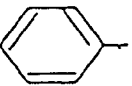
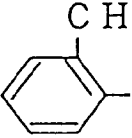
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 89

$R^1$  :  $\text{8-OCH}_3$  、

$R^2$  : - $\text{CH}_2$  —、  $R^4$  : 、  $n = 1$

$R^3$  : H、

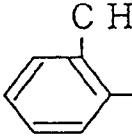
mp. 251 - 252 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered form: hydrochloride

## Example 90

$R^1$  :  $\text{8-OCH}_3$  、  $R^2$  :  $\text{CH}_3$  —、

$R^3$  : H、  $R^4$  : 、  $n = 1$

mp. 270 - 271 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

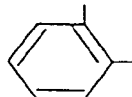
shape of crystals: pale yellow powdered

form: hydrochloride

## Example 91

$R^1 : 8 - C_2 H_5$

$R^2 : CH_2 = \underset{\substack{| \\ CH_3}}{C} CH_2 -$

$R^4 : \text{C}_2\text{H}_5$   
 ,  $n = 1$

$R^3 : H$

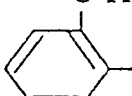
mp. 96 - 97 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals  
 form: free

## Example 92

$R^1 : 8 - C_2 H_5$  ,  $R^2 : CH_3 -$

$R^3 : H$  ,  $R^4 : \text{CH}_3$   
 ,  $n = 1$

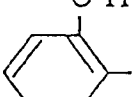
mp. 242 - 244 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: colorless prism-like crystals  
 form: hydrochloride

## Example 93

$R^1 : 8 - C_2 H_5$  ,  $R^2 : CH_2 = CH CH_2 -$

$R^3 : H$  ,  $R^4 : \text{CH} (CH_3)_2$   
 ,  $n = 1$

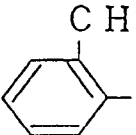
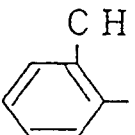
mp. 258 - 260 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered  
 form: hydrochloride

## Example 94

$R^1 : 8 - C_2H_5 \text{ ,}$

$R^2 :$    $\text{ ,}$   $R^4 :$    $\text{ ,}$   $n = 1$

$R^3 : H \text{ ,}$

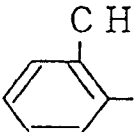
mp. 259 - 261 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered form: hydrochloride

## Example 95

$R^1 : 8 - OCH_3 \text{ ,}$   $R^2 : H \text{ ,}$

$R^3 : H \text{ ,}$   $R^4 :$    $\text{ ,}$   $n = 1$

mp. 258 - 260 °C (decomposed)

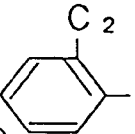
solvent for recrystallization: ethanol-n-hexane

shape of crystals: pale yellow needle-like crystals

form: hydrochloride

## Example 96

$R^1 : 8 - OCH_3 \text{ ,}$   $R^2 : H \text{ ,}$

$R^3 : H \text{ ,}$   $R^4 :$    $\text{ ,}$   $n = 1$

mp. 225 - 227 °C (decomposed)

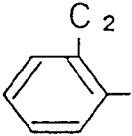
solvent for recrystallization: ethanol-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 97

$R^1 : 8 - C_2 H_5$ 、  $R^2 : C_2 H_5$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 125.5 - 126 °C

solvent for recrystallization: ethyl acetate-n-hexane

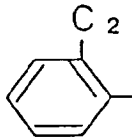
shape of crystals: pale yellow needle-like crystals

form: free

## Example 98

$R^1 : 8 - OCH_3$

$R^2 : CH_2 = CCH_2 -$   
 $\quad \quad \quad |$   
 $\quad \quad \quad CH_3$

$R^4 :$  、  $n = 1$

$R^3 : H$ 、  
 mp. 235 - 236 °C (decomposed)

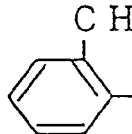
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellowy brown powdered

form: hydrochloride . 1/2 hydrate

## Example 99

$R^1 : 8 - C_2 H_5$ 、  $R^2 : CF_3 CH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 177.5 - 179 °C

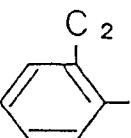
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals

form: free

## Example 100

$R^1 : 8 - OCH_3$ 、  $R^2 : CF_3CH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

mp. 214 - 215 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

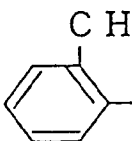
shape of crystals: yellow powdered

form: hydrochloride . 1/2 hydrate

## Example 101

$R^1 : 8 - OCH_3$

$R^2 : CH_2 = C(CH_3)CH_2 -$ 、

$R^4 :$  、  $n = 1$

$R^3 : H$ 、

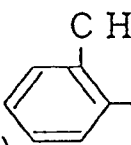
mp. 227 - 228 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered form: hydrochloride

## Example 102

$R^1 : 8 - OCH_3$ 、  $R^2 : CF_3CH_2 -$ 、

$R^3 : H$ 、  $R^4 :$  、  $n = 1$

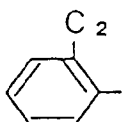
mp. 233 - 235 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: pale yellow powdered

form: hydrochloride

## Example 103

 $R^1 : 8 - SCH_3 \text{ ,}$  $R^2 : CH_2 = CHCH_2 - \text{ ,}$  $R^3 : H \text{ ,}$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

mp. 180 - 183 °C

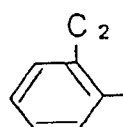
solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: brown powdered

form: hydrochloride

## Example 104

 $R^1 : 8 - OCH_3 \text{ ,}$  $R^2 :$ 

 $-$ 
 $R^3 : H$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

mp. 160.5 - 161.5 °C

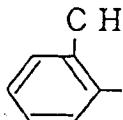
solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: white powdered

form: free

## Example 105

 $R^1 : 8 - OCH_3 \text{ ,}$  $R^2 :$ 

 $-$ 
 $R^3 : H$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

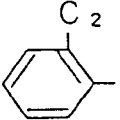
mp. 229.5 - 230 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 106

 $R^1 : 8 - OCH_3 \text{ , }$ 
 $R^2 : CH_2 = CHCH_2 O - \text{ , }$ 
 $R^3 : H \text{ , }$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

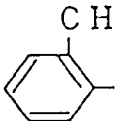
mp. 223 - 225 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride . 1/4 hydrate

## Example 107

 $R^1 : 8 - Cl \text{ , }$ 
 $R^2 : CH_2 = CHCH_2 - \text{ , }$ 
 $R^3 : H$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

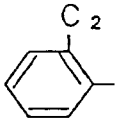
mp. 240 - 242 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 108

 $R^1 : 8 - OCH_3 \text{ , }$ 
 $R^2 : HOCH_2 CH_2 -$ 
 $R^3 : H$ 
 $R^4 :$ 

 $\text{ , } n = 1$ 

mp. 202 - 204 °C (decomposed)

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

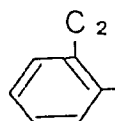
shape of crystals: yellow powdered

form: hydrochloride . 1/2 hydrate

## Example 109

$R^1 : 8 - CH_2 OCOCH_3$  ,  $R^2 : CF_3 CH_2 -$

$R^3 : H$  ,

$R^4 :$   ,  $n = 1$

mp. 176 - 178 °C

solvent for recrystallization: ethyl acetate-n-hexane

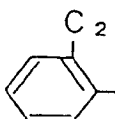
shape of crystals: white powdered

form: free

## Example 110

$R^1 : 8 - CH_2 OH$  ,  $R^2 : CF_3 CH_2 -$  ,

$R^3 : H$

$R^4 :$   ,  $n = 1$

mp. 189.5 - 190.5 °C

solvent for recrystallization: ethyl acetate-n-hexane

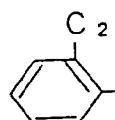
shape of crystals: pale brown powdered

form: free

## Example 111

$R^1 : 8 - OCH_3$  ,  $R^2 : FCH_2 CH_2 -$

$R^3 : H$

$R^4 :$   ,  $n = 1$

mp. 201 - 202 °C (decomposed)

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: yellow powdered

form: hydrochloride

## Example 112

 $R^1 : 8 - OCH_3 \text{ ,}$ 
 $R^2 : \text{---} \langle \text{triangle} \rangle \text{---} CH_2 \text{---}$ 
 $R^3 : H \text{ ,}$ 
 $R^4 : \text{---} \langle \text{benzene ring} \rangle \text{---} \text{C}_2\text{H}_5 \text{ ,} \quad n = 1$ 

mp. 192.5 - 194 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: colorless needle-like crystals

form: free

## Example 113

 $R^1 : 8 - OCH_3 \text{ ,}$ 
 $R^2 : \text{---} \langle \text{triangle} \rangle \text{---} CH_2 \text{---}$ 
 $R^3 : H$ 
 $R^4 : \text{---} \langle \text{benzene ring} \rangle \text{---} CH_3 \text{ ,} \quad n = 1$ 

mp. 165 - 170 °C

solvent for recrystallization: ethanol-ethyl acetate-n-hexane

shape of crystals: yellow needle-like crystals

form: free

## Example 114

 $R^1 : 8 - CH_3 \text{ ,}$ 
 $R^2 : \text{---} \langle \text{triangle} \rangle \text{---} CH_2 \text{---}$ 
 $R^3 : H$ 
 $R^4 : \text{---} \langle \text{benzene ring} \rangle \text{---} \text{C}_2\text{H}_5 \text{ ,} \quad n = 1$ 

mp. 128 - 129 °C

solvent for recrystallization: ethyl acetate-n-hexane

shape of crystals: pale yellow needle-like crystals

form: free

## Pharmacological Test

## (a) Stomach-Acid Secretion Inhibitory Action on Rats

## [Testing Method]

After each of Wistar-type male rats was let abstain from food for 24 hours, the pylorus thereof was bound while the rat was paralyzed with urethane (1.5g/kg s.c.), and a stomach perfusion cannula was inserted into the rat stomach. The rat stomach was perfused with a physiological salt solution through an oral catheter. The amount of stomach-acid secretion was measured by titrating the total acidity and pH of the perfusion solution. As an acid secretion stimulant, 1 mg/kg/hr of histamine dihydrochloride was continuously injected through the femoral vein to accelerate the acid secretion. Then, the effects of a variety of compounds were studied.

Each of test compounds as dissolved in dimethylformamide was intravenously administered to the rat in each of dosages of 0.3, 1, 3, 10 and 30 mg/kg through tale-vein.

There was calculated an inhibition percentage of acid secretion with respect to acid secretion before administration of each of the test compounds. An  $ED_{50}$  value was calculated from the inhibition percentage with respect to each dosage according to a probit method. The results are shown in Table 3.

## [Test Compounds]

No.	Name of Compound
1	N-2-propenyl-8-methoxy-4-[(2-methylphenyl)amino] quinoline-3-carboxamide hydrochloride
2	N-2-propenyl-4-[(2-ethylphenyl)amino]-8-methoxy- quinoline-3-carboxamide hydrochloride
3	N-2-propenyl-4-[(2-isopropylphenyl)amino]-8-meth- oxyquinoline-3-carboxamide hydrochloride
4	N-2-propenyl-4-[(2-ethylthiophenyl)amino]-8-metho xy- quinoline-3-carboxamide hydrochloride · 1/4 hydrate
5	N-2-propenyl-8-methoxy-4-[(2-propylthiophenyl)am- ino]quinoline-3-carboxamide hydrochloride
6	N-2-propenyl-8-methoxy-4-[(2-propylphenyl)amino] quinoline-3-carboxamide hydrochloride · 1/3 hy- drate
7	N-2-propenyl-8-methoxy-4-[(5,6,7,8-tetrahydro-1- naphthyl)amino] quinoline-3-carboxamide hydro- chloride
8	N-2-propenyl-4-[(2-ethylphenyl)amino] -8-methyl- quinoline-3-carboxamide
9	N-2-propenyl-8-ethyl-4-[(2-isopropylphenyl)amino] quinoline-3-carboxamide hydrochloride

- 10 N-2-propenyl-8-ethyl-4-[(2-methylphenyl)amino]  
quinoline-3-carboxamide hydrochloride
- 5 11 N-2-propenyl-4-[(2-isopropylphenyl)amino]-8-meth-  
ylquinoline-3-carboxamide hydrochloride
- 10 12 N-2-propenyl-8-methyl-4-[(2-methylphenyl)amino]  
quinoline-3-carboxamide hydrochloride
- 13 N-2-propenyl-8-acetyloxymethyl-4-[(2-ethylphenyl)  
15 amino]quinoline-3-carboxamide
- 14 N-2-propenyl-4-[(2-ethylphenyl)amino]-8-hydroxy-  
20 methylquinoline-3-carboxamide
- 15 N-2-propenyl-8-ethyl-4-[(4-fluoro-2-methylphenyl)  
amino]quinoline-3-carboxamide hydrochloride
- 25 16 N-2-propenyl-4-[(4-acetyloxy-2-methylphenyl)ami-  
no]-8-ethylquinoline-3-carboxamide hydrochloride
- 30 17 N-ethyl-4-[(2-ethylphenyl)amino]-8-methoxyquino-  
line-3-carboxamide hydrochloride
- 18 N-ethyl-4-[(2-methylphenyl)amino]-8-ethylquino-  
35 line-3-carboxamide hydrochloride
- 19 N-ethyl-8-methoxy-4-[(2-methylphenyl)amino]quino-  
40 line-3-carboxamide hydrochloride
- 20 N-propyl-8-methoxy-4-[(2-ethylphenyl)amino]qui-  
noline-3-carboxamide hydrochloride
- 45 21 N-2-propenyl-8-ethyl-4-[(2-propylthiophenyl)ami-  
no]quinoline-3-carboxamide hydrochloride
- 50 22 N-2-propenyl-8-chloro-4-[(2-ethylphenyl)amino]-

quinoline-3-carboxamide hydrochloride

23 N-ethyl-4-[(2-isopropylphenyl)amino]-8-methoxy-

quinoline-3-carboxamide hydrochloride

24 N-2-propenyl-8-methyl-4-[(2-propylphenyl)amino]

quinoline-3-carboxamide

25 N-methyl-4-[(2-ethylphenyl)amino]-8-methoxyquin-

oline-3-carboxamide hydrochloride

26 N-(2-methyl-2-propenyl)-8-ethyl-4-[(2-ethylphen-  
yl)amino]quinoline-3-carboxamide

27 N-2-propenyl-8-chloro-4-[(2-isopropylphenyl)ami-  
no]quinoline-3-carboxamide hydrochloride

28 N-(2,2,2-trifluoroethyl)-8-methoxy-4-[(2-ethyl-  
phenyl)amino]quinoline-3-carboxamide hydrochlo-  
ride

29 4-[(2-methylphenyl)amino]quinoline-3-carboxylate  
hydrochloride (Control compound set forth in  
Japanese Unexamined Patent Application No.  
147222/1990)

30 N-2-propenyl-8-chloro-4-[(2-n-propylphenyl)amino]  
quinoline-3-carboxamide hydrochloride

31 N-cyclopropylmethyl-8-methoxy-4-[(2-ethylphenyl)-  
amino]quinoline-3-carboxamide

Table 3

	Test Compound	ED <sub>50</sub> (mg/kg)
5	1	6.72
	2	0.996
	3	1.7
	4	7.1
10	5	2.8
	6	1.4
	7	6.8
	8	3.5
	9	4.2
15	10	1.6
	11	2.09
	12	6.7
	13	6.7
	14	8.7
20	15	7.74
	16	5.7
	17	2.4
	18	2.2
	19	4.4
25	20	3.2
	21	6.9
	22	5.6
	23	7.6
	24	1.9
30	25	5.3
	26	3.0
	27	4.0
	28	4.9
	30	1.4
35	31	4.3

## (b) Aspirin Ulcer

## 40 [Testing Method]

In tests, there were used Wistar-type rats each having a weight of 160 to 180 g after 24-hour-fast. 200 Mg/kg of aspirin as suspended in 0.5%-carboxymethyl cellulose was orally administered to each of the rats. Five hours after administration of aspirin, each rat was clubed to death and the stomach thereof was removed. Ten ml of a 1%-formalin solution was injected into the stomach, which was immersed in a 1%-formalin solution for 30 minutes. Thus, the stomach was fixed at the inner and outer layers thereof. Each stomach was cut out along the large curvature. The length of each ulcer was measured with a stereomicroscope (10 x) and the total length was calculated as an ulcer coefficient.

Each test compound was orally administered in each of dosages of 0.3, 1, 3 and 10 mg/kg 30 minutes before administration of aspirin. According to a probit method, ED<sub>50</sub> was calculated from the inhibition percentage of each test compound with respect to the control compound.

The results are shown in Table 4.

55

Table 4

Test Compound	ED <sub>50</sub> (mg/kg)
2	0.48
3	0.42
5	4.2
6	2.6
7	4.0
10	2.7
11	2.7
18	3.3
22	4.3
29	9.1

(c) H<sup>+</sup> + K<sup>+</sup> ATPase Inhibitory Action

H<sup>+</sup> + K<sup>+</sup> ATPase (adenosinetriphosphatase)(protein: 10 µg) prepared from the stomach of a pig was added to a pipes-Tris [2-amino-2-(hydroxymethyl)-1,3-propanediol] buffer (pipes-Tris buffer)(pH 8.1) containing 2mM piperazine N,N'-bis(2-ethane sulfonic acid). The resultant reaction solution was allowed to stand at a room temperature. Each of the test compounds was dissolved in dimethyl formamide, which was added to the H<sup>+</sup> + K<sup>+</sup> ATPase buffer such that the final concentration was 1%. The resultant reaction solution was reacted at a room temperature for 30 minutes. In the same manner, another reaction solution was prepared. Respectively added to the reaction solutions were 1 ml of a 75 mM pipes-TRIS buffer (pH 7.4) (containing 4mM MgCl<sub>2</sub>, 4mM Na<sub>2</sub> ATP and 20mM KCl) and 1 ml of a 75mM pipes-Tris buffer (pH7.4) (containing 4mM MgCl<sub>2</sub> and 4mM Na<sub>2</sub> ATP). Thus, two kinds of samples were prepared and reacted at 37°C for 30 minutes. Added to each of the samples was 0.3 ml of 40% trichloroacetic acid, thus completing the reaction. After the samples were subjected to centrifugal separation (3,000 rpm) for 10 minutes. The supernatant liquids were taken to produce inorganic phosphoric acids, of which amounts were measured according to a Fiske and Subbarow method [J. Biol. Chem. vol. 86,375 (1925)]. The amount of the inorganic phosphoric acid obtained from the pipes-Tris buffer containing no 20mM KCl was deducted from the amount of the inorganic phosphoric acid obtained from the pipes-Tris buffer containing 20mM KCl. The difference expressed in terms of unit protein per unit time was defined as an enzyme active value. The inhibition value (%) of each dosage was obtained from the control value and the enzyme active value at each dosage. Based on the inhibition value thus obtained, IC<sub>50</sub> (the dosage of each test compound which achieves inhibition of 50%) was obtained.

The results are shown in Table 5.

Table 5

Test Compound	IC <sub>50</sub> (M)
2	2.2 × 10 <sup>-6</sup>
3	4.9 × 10 <sup>-6</sup>
5	1.6 × 10 <sup>-6</sup>

Pharmaceutical Example 1

N-2-Propenyl-4-[(2-ethylphenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride	150g
AVICEL (manufactured by Asahi Kasei Co., Ltd.)	40g
Corn starch	30g
Magnesium stearate	2g
Hydroxypropyl methyl cellulose	10g
Polyethylene glycol-6000	3g
Castor oil	40g
Methanol	40g

The compound of the present invention, AVICEL, corn starch and magnesium stearate were mixed, polished and then tableted by means of a R10mm punch (for sugar-coated tablets). The tablets thus obtained were coated with a film comprising hydroxypropyl methyl cellulose, polyethylene glycol-6000, castor oil and methanol to prepare film-coated tablets.

#### Pharmaceutical Example 2

N-2-propenyl-4-[(2-ethylphenyl)amino]-8-methoxyquinoline-3-carboxamide hydrochloride	150g
Citric acid	1.0g
Lactose	33.5g
Dipotassium phosphate	70.0g
Pruronic F-68	30.0g
Sodium lauryl sulfate	15.0g
Polyvinylpyrrolidone	15.0g
Polyethylene glycol (Carbowax 1500)	4.5g
Polyethylene glycol (Carbowax 6000)	45.0g
Corn starch	30.0g
Dry sodium lauryl sulfate	3.0g
Dry magnesium stearate	3.0g
Ethanol	suitable amount

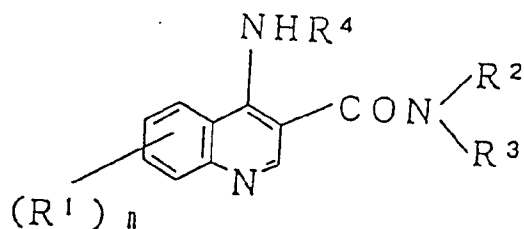
The compound of the present invention, citric acid, lactose, dipotassium phosphate, Pruronic F-68 and sodium lauryl sulfate were mixed.

After put through a No. 60-screen, the resultant mixture was wet-granulated with an alcoholic solution containing polyvinyl pyrrolidone, carbowax 1500 and carbowax 6000. As necessary, alcohol was added to the resulting powder, causing the powder to be pasted. Corn starch was added to the pasted body, which was then continuously mixed until uniform particles were obtained. After put through a No. 10-screen, the particles were put in a tray and then dried in an oven at 100 °C for 12 to 14 hours. After put through a No. 16-screen, the dried particles were added to and mixed with dry sodium lauryl sulfate and dry magnesium stearate. The resultant mixture was compressed into a desired shape with a tablet compressing machine.

Treated with varnish were the centers of the tablets thus prepared, to which talc was sprayed to prevent the absorption of moisture. The tablets were coated at the circumferences of the center portions thereof with preliminary layers. The tablets were coated with varnish a number of times sufficient to make them to be applied for internal use. To make the tablets perfectly round and smooth, the tablets were further coated with preliminary layers and smoothing layers. The tablets were coated with coloring agents until a desired color hue was obtained. After dried, the coated tablets were polished to prepare tablets presenting a uniform luster.

#### Claims

1. A quinoline derivative or salt thereof represented by the following general formula:



[wherein  $R^1$  is a lower alkoxy group, a halogen atom, a lower alkyl group, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group;  $R^2$  and  $R^3$  may be same as or different from each other and each is a hydrogen atom, a lower alkyl group, a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl lower alkyl group, a lower alkenyloxy group, a lower alkenyl group, a lower alkoxy-lower alkyl group, a phenyl lower alkyl group, a lower alkynyl group, a phenyl group having a lower alkyl group as a substituent group, or a hydroxy-group-substituted lower alkyl group;  $R^4$  is a phenyl, tetrahydronaphthyl or naphthyl group which may have, as a substituent group on the phenyl ring, one or two groups selected from the group consisting of a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyl group, a phenyl group, a cyano group, a lower alkyl sulfinyl group, a lower alkoxycarbonyl group, a lower alkenylthio group, a phenyl lower alkylthio group, a benzoyl group, a hydroxy-group-substituted lower alkyl group, a lower alkanoyloxy-lower alkyl group, a lower alkanoyloxy group and a hydroxy group; and  $n$  is 0, 1 or 2.]

2. A quinoline derivative and salt thereof according to Claim 1, wherein  $R^2$  and  $R^3$  are same as or different from each other, and each is a hydrogen atom, a lower alkyl group or a lower alkenyl group.
3. A quinoline derivative and salt thereof according to Claim 1, wherein  $R^2$  and  $R^3$  are same as or different from each other and each is a halogen-substituted lower alkyl group, a cycloalkyl group having 3 to 8 carbon atoms, a cycloalkyl lower alkyl group, a lower alkenyloxy group, a lower alkoxy-lower alkyl group, a phenyl lower alkyl group, a lower alkynyl group, a phenyl group having a lower alkyl group as a substituent group or a hydroxy-group-substituted lower alkyl group.
4. A quinoline derivative and salt thereof according to Claim 1, wherein  $R^2$  and  $R^3$  are same as or different from each other and each is a hydrogen atom, a lower alkyl group, or a lower alkynyl group,  $R^1$  is a lower alkoxy group or a lower alkyl group and  $R^4$  is a phenyl group having one or two lower alkyl groups as substituent groups on the phenyl ring.
5. A quinoline derivative and salt thereof according to Claim 2, wherein  $R^1$  is a lower alkoxy group or a lower alkyl group.
6. A quinoline derivative and salt thereof according to Claim 2, wherein  $R^1$  is a halogen atom, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group.
7. A quinoline derivative and salt thereof according to Claim 3, wherein  $R^1$  is a lower alkoxy group or a lower alkyl group.
8. A quinoline derivative and salt thereof according to Claim 3, wherein  $R^1$  is a halogen atom, a lower alkylthio group, a lower alkanoyloxy-lower alkyl group, a halogen-substituted lower alkyl group or a hydroxy-group-substituted lower alkyl group.
9. A quinoline derivative and salt thereof according to any of Claims 5, 6, 7 and 8, wherein  $R^4$  is a phenyl group or a phenyl group having, as a substituent group on the phenyl ring, one or two groups selected from the group consisting of a lower alkyl group, a halogen atom, a lower alkoxy group, a lower alkylthio group, a lower alkanoyl group, a phenyl group, a cyano group, a lower alkyl sulfinyl group, a lower alkoxycarbonyl group, a lower alkenylthio group, a phenyl lower alkylthio group, a benzoyl group, a hydroxy-group-substituted lower alkyl group, a lower alkanoyloxy-lower alkyl group, a

lower alkanoyloxy group and a hydroxy group.

10. A quinoline derivative and salt thereof according to any of Claims 5, 6, 7 and 8, wherein  $R^4$  is a tetrahydronaphtyl or naphtyl group.

11. N-2-propenyl-8-methoxy-4-[(2-ethylphenyl)amino] quinoline-3-carboxamide.

12. N-2-propenyl-8-methoxy-4-[(2-isopropylphenyl)amino] quinoline-3-carboxamide.

13. N-2-propenyl-8-methoxy-4-[(2-n-propylphenyl)amino] quinoline-3-carboxamide.

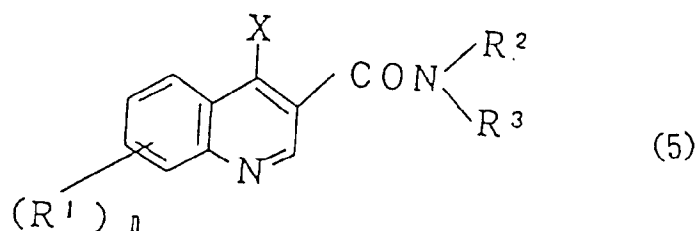
14. N-2-propenyl-8-ethyl-4-[(2-methylphenyl)amino] quinoline-3-carboxamide.

15. N-2-propenyl-8-methyl-4-[(2-n-propylphenyl)amino] quinoline-3-carboxamide.

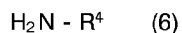
16. N-ethyl-8-ethyl-4-[(2-methylphenyl)amino] quinoline-3-carboxamide.

17. An antiulcer agent containing, as effective components, the quinoline derivative and salt thereof set forth in Claim 1.

18. A method of preparing the quinoline derivative and salt thereof set forth in Claim 1, comprising the step of reacting a compound of the following general formula (5):



(wherein X is a halogen atom; and  $R^1$ ,  $R^2$  and  $R^3$  respectively have the same meanings as defined for  $R^1$ ,  $R^2$  and  $R^3$  set forth in Claim 1.)  
with a compound of the following general formula (6):



(wherein  $R^4$  has the same meaning as defined for  $R^4$  set forth in Claim 1.).

# INTERNATIONAL SEARCH REPORT

International Application No PCT/JP91/00404

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int. Cl <sup>5</sup> C07D215/54, A61K31/47		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC	C07D215/54, A61K31/47	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>*</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	JP, A, 55-1472222 (A. H. Robins Co., Inc.), November 17, 1980 (17. 11. 80), & US, A, 4343804 & DE, A, 3011490	1-18
<p><sup>*</sup> Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
June 5, 1991 (05. 06. 91)	June 17, 1991 (17. 06. 91)	
International Searching Authority	Signature of Authorized Officer	
Japanese Patent Office		